

Test Report issued under the responsibility of:



TEST REPORT IEC 60898-1

Circuit-breakers for over current protection for household and similar installations

Part 1 - Circuit-breakers for a.c. operation

Report Number.....: CN23Y8T0 001

Date of issue.....: 25.10.2023

Total number of pages 129

Name of Testing Laboratory

Hunan Electric Research Institute Testing Group Co.,Ltd.

preparing the Report:

Address.....:

Elmark Industries SC

Applicant's name:

2 Dobrudzha blvd., Dobrich, BULGARIA

Test specification:

Standard: IEC 60898-1:2015, AMD1:2019

Test procedure: CB Scheme

Non-standard test method: N/A

Test Report Form No.: IEC60898_1E

Test Report Form(s) Originator: DEKRA Certification B.V.

Master TRF: Dated 2021-10-17

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Test item description	Circuit Breaker for overcurrent protection		
Trade Mark	ELMARK		
Manufacturer	MAXGE ELECTRIC TECHNOLOGY CO., LTD.		
Model/Type reference	C61N,C62N,C63N,C64N		
Ratings	Je:230/400VAC(1P);230VAC(1P+N);400VAC(2,3,3P+N,4P) n: 1/2/4/6/10/16/20/25/32/40/50/63A; C-type; Jimp: 4,0kV; Icn=Ics=6,0kA; cn1=Icn;		

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):				
\boxtimes	CB Testing Laboratory: Hunan Electric Research Institute Testing Group Co.,l		nstitute Testing Group Co.,Ltd.	
Testing location/ address::		199 Xinxiangxi Road, Xiangxiang Kunlunqiao, Xiangtan, Hunan Province, China		
Tested by (name, function, signature):		Test engineer	M Jiang	
Approved by (name, function, signature):		Reviewer	Libi	
П	Testing procedure: CTF Stage 1:			
	location/ address:			
Tested	by (name, function, signature):			
Approv	ed by (name, function, signature):			
	Testing procedure: CTF Stage 2:			
Testing	location/ address:			
Tested	by (name + signature)::			
Witness	sed by (name, function, signature)::			
Approv	ed by (name, function, signature):			
	Testing procedure: CTF Stage 3:	T		
	Testing procedure: CTF Stage 4:			
Testing location/ address:				
Tested	by (name, function, signature):			
Witness	sed by (name, function, signature):			
Approv	ed by (name, function, signature)::			
Superv	sed by (name, function, signature):			

List of Attachments (including a total number of pages in each attachment):

Attachment 1: Photo documentation - 6 pages

Summary of testing:

The model C61N,C62N,C63N,C64N according to table C.3 of Annex A, following ratings products were subject relevant test accordingly.

Sample allocation and test items according to IEC 60898-1 and EN 60898-1

	est samp		ng					Test sequ	ience			
Pole	Curve	In [A]	Class	Α	В	C1	C2	D0+D1	D0	E1	E2	E3
1P	С	63	ı	1+3	3	3	3	3	ı	6	ı	-
1P	С	50	-	-	-	-	-	-	1	-	ı	-
1P	С	40	-	-	-	-	-	-	1	-	•	-
1P	С	32	-	-	-	-	-	-	1	-	-	-
1P	С	25	-	-	-	-	-	-	1	-	-	-
1P	С	20	-	-	-	-	-	-	1	-	-	-
1P	С	16	-	-	-	-	-	-	1	-	-	-
1P	С	10	-	-	-	-	-	-	1	-	-	-
1P	С	8	-	-	-	-	-	-	1	-	-	-
1P	С	6	-	-	-	-	-	-	1	-	-	-
1P	С	4	-	-	-	-	-	-	1	-	-	-
1P	С	2	-	-	-	-	-	-	1	-	-	-
1P	С	1	-	-	-	-	-	-	1	6	-	-
2P	С	63	-	-	-	-	2	-	-	3	-	-
2P	С	1	-	-	-	-	-	-	-	3	-	-
4P	С	63	-	1+3	3	3	3	3	-	3	•	-
4P	С	1	-	-	-	-	-	-	-	3	-	-

Tests performed (name of test and test clause): Test results are based on Intertek CB report No.180600078SHA-001 and Hunan Electric Research Institute CB report No. CN23Y8T0 001 Testing location: Intertek Testing Services Shanghai
No.180600078SHA-001 and Hunan Electric Research Institute CB report No. CN23Y8T0 001
and Hunan Electric Research Institute CB report No. CN23Y8T0 001
No. CN23Y8T0 001
No. CN23Y8T0 001
Test Sequence B
C63; 1POLE (3 SAMPLE) page 32
C63 ;4POLE (3 SAMPLE) page 38
Took Samuanaa C4 : C2
Test Sequence C1+C2 C63; 1POLE (6 SAMPLE) page 44
C63; 2POLE (2 SAMPLE) page 47
C63; 4POLE (6 SAMPLE) page 48
Test Sequence D0+D1
C63; 1POLE (3 SAMPLE) page 52
Tool Seguence D0
Test Sequence D0 C50; 1POLE (1 SAMPLE) page 62
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C4; 1POLE (1 SAMPLE) page 88
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Test Sequence E1
C63; 1POLE (6 SAMPLES) page 99
C1; 1POLE (6 SAMPLES) page 102
C63; 2POLE (3 SAMPLES) page 105
C1 ; 2POLE (3 SAMPLES) page 107

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Test Sequence A		Testing location:
C63; 1POLE (1+3 SAMPLE) C63; 4POLE (1+3 SAMPLE)	page 10 page 31	Hunan Electric Research Institute Testing Group Co.,Ltd.
Test Sequence D0+D1 C63; 4POLE (3 SAMPLE)	page 57	
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Test Sequence E1		
C63; 4POLE (3 SAMPLES) C1; 4POLE (3 SAMPLES)	page 108 page 110	

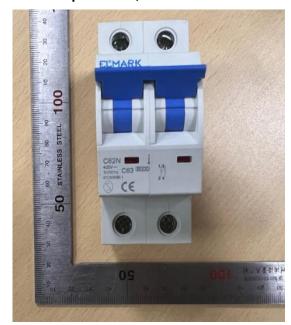
(Note: When IEC or ISO standard requires a statement concerning the uncertainty of the measurement systems used for tests, this should be reported above. The informative text in parenthesis should be delete in both cases after selecting the applicable option)

Copy of marking plate

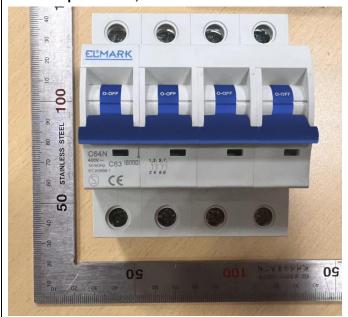
With sample of C1, 1P



With sample of C63, 2P



With sample of C63, 4P



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Test item particulars	:	MCB	
Classification of installation and	l use:	Circuit Breaker for overcurrent protection	
Supply Connection	:	not associated with the mechanical mounting	
	:		
Possible test case verdicts:			
- test case does not apply to the	test object::	N/A	
- test object does meet the requi	irement:	P (Pass)	
- test object does not meet the re	equirement:	F (Fail)	
Testing	:		
Date of receipt of test item	:	15.08.2023	
Date (s) of performance of tests	:	15.08.2023 to 23.09.2023	
General remarks:			
"(See Enclosure #)" refers to addit "(See appended table)" refers to a			
Throughout this report a ⊠ cor	mma / 🗌 point is u	sed as the decimal separator.	
Manufacturer's Declaration per s	sub-clause 4.2.5 of	IECEE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided			
When differences exist; they sha	all be identified in t	he General product information section.	
Name and address of factory (ie	es)::	MAXGE ELECTRIC TECHNOLOGY CO., LTD. NO. 299 EAST CHANGHONG ROAD DEQING	
		ECONOMIC ZONE, WUKANG DEQING, 313200 Zhejiang P.R. China	
General product information and The family products C61N,C62N, 60898-1. Ratings: Rated voltage 1P: Rated voltage 1P+N: Rated voltage 2P/3P/3P+N/4P: Rated current In: Instantaneous characteristic: Short-circuit Capacity:	C63N,C64N are ser Ue = 230/400VAC Ue = 230VAC Ue = 400V AC	ries product, according to Annex C in IEC / EN	

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Test item particulars	
Type of circuit-breaker:	Circuit Breaker for overcurrent protection
Number of poles:	□ 1-P□ 1-P+N□ 2-P□ 3-P□ 3-P+N□ 4-P
Protection against external influences:	☐ enclosed ☒ unenclosed
Method of mounting	☐ surface ☐ flush ☐ panel board
Method of connection:	☑not associated with the mechanical mounting☐ associated with the mechanical mounting
Type of terminal:	Screw a) b)
Instantaneous tripping current:	□B ⊠C □D
I 2t characteristic	
Value of rated operational voltage (Ue):	□ 120 V □ 230 V □ 240 V □ 120/240 V □ 230/400 V □ 400 V □ 240/415 V □ 415 V
Value of rated current (In):	1-63A
Value of rated frequency:	⊠ 50 Hz
Ambient air temperature (°C)	⊠ 30°C ☐ 40°C ☐ Other°C
Rated short-circuit capacity (Icn):	☐ 1,5 kA ☐ 3 kA ☐ 4,5 kA ☐ 6 kA ☐ 10 kA ☐ 15 kA ☐ 20 kA ☐ 25 kA
Rated impulse withstand voltage (Uimp)	☐ 2,5 kV ☐ 4 kV ☐ declaredkV

IEC 60898-1			
Clause	Requirement + Test	Result - Remark	Verdict

	TESTS "A ₁ " 1 SAMPLE FOR C63, 1P					
6	MARKING AND OTHER INFORMATION					
	Circuit-breaker marked with:					
	a) Manufacturer's name or trade mark:	Trademark:	Р			
	b) Type designation, catalogue number or other serial number:	C61N	Р			
	c) Rated voltage (V):	230/400V~	Р			
	d) Rated current without symbol "A", preceded by the symbol of instantaneous tripping:	C63	Р			
	e) Rated frequency (Hz):	50Hz/60Hz	Р			
	f) Rated short circuit capacity (A):	6kA	Р			
	g) Wiring diagram	See copy of marking plate	Р			
	h) Ambient air temperature, if different from 3		N/A			
	0°C					
	i) Degree of protection, if different from IP20		N/A			
	j) For D-type circuit-breakers: the maximum instantaneous tripping current, if higher than 20 In see table 2)		N/A			
	k) Rated impulse withstand voltage Uimp if it is 2,5 kV	4,0 kV	Р			
	I) Making and breaking capacity on an individual protected pole of multipole circuit-breakers (Icn1), if different from Icn		N/A			
	Marking d) shall be readily visible when the CB is installed		Р			
	If, for small devices, the available space is insufficient, markings a), b), c), e), f), h), j) and l) may be put on the side or on the back of the CB		N/A			
	Marking g) may be on the inside of any cover which has to be removed in order to connect the supply wires but shall not be on a label loosely attached to the CB		N/A			

IEC 60898-1					
Clause	Requirement + Test	Result - Remark	Verdict		
	Any other information not marked shall be given in the manufacturer's documentation		Р		
	The suitability for isolation, which is provided by all circuit-breakers of this standard, may be indicated by the symbol on the device	——————————————————————————————————————	Р		
_	I ² t characteristic (documentation)		N/A		
	Symbols on supply and load terminal		N/A		
	Terminal for neutral conductor N		N/A		
	Earthing terminal if any (IEC 60417-5019)		N/A		
	On - off position shall be clearly indicated - 0 I -		Р		
	For push-button CB the off push-button shall either be red or be marked with the symbol '0'		N/A		
	Red not used for other push-button		N/A		
	For CB with multiple current ratings, the maximum value is marked, the adjusted value indicated without ambiguity		N/A		
	For rail-mounted circuit-breakers, appropriate rail(s) shall be indicated in the manufacturer's documentation		N/A		
	Marking shall be indelible and easily legible (not on removable parts), 15 s with water, 15 s with hexane (see cl. 9.3)		Р		
8.	REQUIREMENTS FOR CONSTRUCTION AND O	PERATION	1		
8.1.1	General		Р		
	Circuit-breakers shall be so designed and construct performance is reliable and without danger to the u		Р		
8.1.2	Mechanism		Р		
	The moving contact shall be mechanically coupled so that all poles make and break together, whether operated manually or automatically, even if an overload occurs on one pole only		Р		
	The switched neutral shall close before and open after the protected pole (s)		N/A		

	IEC 60898-1				
Clause	Requirement + Test	Result - Remark	Verdict		
	Neutral pole having adequate making and breaking capacity and CB with independent manual operation: all poles operate together including neutral pole		N/A		
	CB shall have a trip free mechanism		P		
	It shall be possible to switch the CB on and off by hand		Р		
	No intermediate position of the contacts		Р		
	Position of contacts shall be indicated		Р		
	Indication visible from the outside		Р		
	If the indication is on the actuating means, it shall, when released, automatically take up or stay in the position corresponding to that of the moving contacts; operating means shall have two different rest positions, except that, for automatic operation, a third distinct rest position may be provided		N/A		
	If a separate mechanical indicator is used to indicate the position of the main contacts, colour red shall be used for the on position and green for the off position.		N/A		
	The action of the mechanism shall not be influenced by the position of enclosures		Р		
	If the cover is used as a guiding means for push- button, it shall not be possible to remove this button from the outside		N/A		
	Operating means securely fixed, not possible to remove them without a tool		Р		
	For the up-down operating means the contacts shall be closed by the up movement.		Р		
8.1.3	Clearances and creepage distances and operat	ion	Р		
	The minimum required clearances and creepage distances are based on the CB being designed for operating in an environment with pollution degree 2		Р		
	Parts of PCBs connected to live parts and protected against pollution by the use of a type 2 protection according to IEC 60664-3 are exempted from this verification		N/A		

	IEC 60898-1				
Clause	Requirement + Test	Result - Remark	Verdict		
	The insulating materials are classified into material groups on the basis of their comparative tracking index (CTI) according to IEC 60664-1		N/A		
	For clearances on printed wiring material, footnote 3 in Table F.2 of IEC 60664-1:2007 applies. For creepage distances on printed wiring material, the distances from Table F.4 of IEC 60664-1:2007 for pollution degree 1 can be applied only if protected with a coating meeting IEC 60664-3 requirements and tests		N/A		
8.1.3.1	Clearances		Р		
	Compliance for item 1 in Table 4 is checked by measurement and by the test of 9.7.5.4. The test is carried out with samples not submitted to the humidity treatment described in 9.7.1		Р		
	Compliance as regards items 2 and 4 in Table 4 is checked by measurement and, if the clearances are reduced, by the tests of 9.7.5.2		Р		
	The clearances of items 2 and 4 (except accessible surface after installation) may be reduced provided that the measured clearances are not shorter than the minimum allowed in IEC 60664-1 for homogenous field conditions.		Р		
	In this case, compliance as regards items 2 and 4 is always checked by the test of 9.7.5.2		Р		
	Compliance as regards item 3 in Table 4 is checked by measurement		Р		
	Minimum clearances (see table 4)		Р		
	Clearances [mm] Uimp				
	4 kV (see table 4) 2,5 kV (see table 4)				
		minimum clearances 4,0 [mm]			
	1.between live parts (of the main circuits) which are separated when the CB is in off position:	5,92mm	Р		
	2.between live parts of different polarity:	Single pole	Р		
	3.between circuits supplied from different sources, one of which being PELV or SELV:	no such part	N/A		
	4.between live parts and		Р		
	- accessible surfaces of operating means:	16,2 mm	Р		
	- screws or other means for fixing covers:	-	N/A		
	- surface on which the base is mounted:	15,1 mm	Р		

	IEC 60898-1		
Clause	Requirement + Test	Result - Remark	Verdict
	- screws or other means for fixing the circuit breaker:	-	N/A
	- metal covers or boxes:	-	N/A
	- other accessible metal parts:		N/A
	- metal frames supporting the base (flush-type) .:	-	N/A
3.1.3.2	Creepage distances		Р
	Compliance as regards items 1, 2, 3 and 4 of Table 4 is checked by measurement		
	Minimum creepage distances (see table 4)		
	Material group	$\square \coprod_b \boxtimes \coprod_a \square \coprod \square \coprod$	
		minimum creepage distances 4,0[mm]	
	1.between live parts (of the main circuits) which are separated when the CB is in off position:	14,8 mm	Р
	2.between live parts of different polarity:	Single pole	Р
	3.between circuits supplied from different sources, one of which being PELV or SELV:	no such part	N/A
	4.between live parts and		Р
	- accessible surfaces of operating means:	21,9 mm	Р
	- screws or other means for fixing covers:	-	N/A
	- surface on which the base is mounted:	16,7mm	Р
	- screws or other means for fixing the circuit breaker:	-	N/A
	- metal covers or boxes:	-	N/A
	- other accessible metal parts:		N/A
	- metal frames supporting the base (flush-type) .:		N/A
3.1.3.3	Solid insulation		Р
	Compliance is checked by the tests according to 9.7.2, 9.7.3, 9.7.4 and 9.7.5, as applicable		Р
3.1.4	Screws, current-carrying parts and connections	5	Р
3.1.4.1	Connections, withstand mechanical stresses occurring in normal use		Р
	Screws for mounting of the CB not of the thread- cutting type		N/A
	Test according to cl. 9.4:		Р
	- 10 times (screw Ø / torque Nm)	ØmmNm (see table 11) ØmmNm	N/A

	IEC 60898-1		
Clause	Requirement + Test	Result - Remark	Verdict
	- 5 times (screw Ø / torque Nm)	Ø_7mm_2,5Nm (see table 11) ØmmNm	P
	After test connections have not become loose nor electrical function impaired		Р
8.1.4.2	Screws with a thread of insulating material ensured correct introduction		N/A
8.1.4.3	Electrical connection: contact pressure not transmitted through insulating material, unless there is sufficient resilience in the metallic parts		N/A
8.1.4.4	Current-carrying parts including parts intended for protective conductors, if any, shall be made of a metal having, under the conditions occurring in the equipment, mechanical strength, electrical conductivity and resistance to corrosion adequate for their intended use. Examples below:		P
	- copper		N/A
	- alloy 58% copper for worked cold parts	For contact	Р
	- alloy 50% copper for other parts		N/A
	- other metal	Zn plated Steel for screw	Р
	In case of using ferrous alloys or suitably coated ferrous alloys, compliance to resistance to corrosion is checked by a test of resistance to rusting (see 9.16).		N/A
	The requirements of this subclause do not apply to contacts, magnetic circuits, heater elements, bimetals, shunts, electronic components, including printed circuit board or to screws, nuts, washers, clamping plates, similar parts of terminals and parts of the test circuit		Р
	Compliance is checked by inspection in accordance with the manufacturer's declaration		Р
8.1.5	Terminals for external conductors		
	Compliance is checked by inspection and by the tests as relevant for the type of connection:		
	by tests of clause 9.5 for screw-type terminals		Р
	by specific tests for plug-in or bolt-on CBs included in this document		N/A
	by the tescots of Annexes J, K		N/A
8.1.5.1	Terminals ensure the necessary contact pressure		Р
9.5	Torque test:		Р
	- torque (Nm); diameter (mm):		

	IEC 60898-1				
Clause	Requirement + Test	Result - Remark	Verdict		
			1		
	- torque (Nm); diameter (mm)				
	- torque (Nm); diameter (mm)				
	- max. cross-sectional area (mm²)				
9.5.2	Pull test:		Р		
	Terminals shall be suitable for all types of conductors: rigid (solid or stranded) and flexible, unless otherwise specified by the manufacturer.				
	Min. cross-section solid / stranded / flexible (mm²)	1mm² for solid / flexible construction 1,5mm² for stranded construction			
	Max. cross-section solid / stranded / flexible (mm²)	6mm² for solid construction 25mm² for stranded construction 16mm² for flexible construction			
	Torque ² / ₃ (Nm)	1,67			
	Pull for 1 min solid / stranded / flexible (N):	60-100N	Р		
	During the test no noticeable move of conductor		Р		
9.5.3	Torque test:		Р		
	- torque ² / ₃ (Nm):	1,67Nm			
	- min. cross-sectional area (mm²):	1mm²			
	- max. cross-sectional area (mm²):	25mm²			
	The conductor shows no undue damage nor severed strands		Р		
	Terminals have not worked loose and no damage		Р		
9.5.4	Terminals fitted with the largest cross-section area specified in Table 5, for stranded copper conductor.		Р		
	Max. cross-section stranded (mm²)	25mm²			
	Torque ² / ₃ (Nm)	1,67Nm			
	After the test no strand of conductor escaped outside		Р		
8.1.5.2	Terminals allow the connection of conductors of the following cross-sectional areas: (table 5)		Р		

	IEC 60898-1				
Clause	Requirement + Test	Result - Remark	Verdict		
		•	<u> </u>		

	Rated current (A) sections	Range of nomin		Р
		to be clamped*	(mm²)	
		Rigid (solid or stranded) conductors	Flexible conductors	
	≤ 13 > 13 ≤ 16 > 16 ≤ 25 > 25 ≤ 32 > 32 ≤ 50 > 50 ≤ 80 > 80 ≤ 100 > 100 ≤ 125	1 to 2,5 1 to 4 1,5 to 6 2,5 to 10 4 to 16 10 to 25 16 to 35 24 to 50	1 to 2,5 1 to 4 1,5 to 6 2,5 to 6 4 to 10 10 to 16 16 to 25 25 to 35	
	*It is required that including 50 A, ter solid conductors a conductors. Never terminals for conductors 1 mm² up to solid conductors of	minals be desigr is well as rigid sti theless, it is perr uctors having cro 6 mm² be design	ned to clamp randed mitted that oss-sections	N/A
	- or terminals for e conductors and w terminals for use v conductors accord	ith aluminium scr vith copper or wi	ew-type	N/A
8.1.5.3	Means for clampir terminals not serv (See test sub-clau	e to fix any other		Р
8.1.5.4	Terminals for I _N ≤ conductors withou			Р
8.1.5.5	Terminals shall has strength; ISO thre sub-clause 9.4 an	ad or equivalent		Р
8.1.5.6	Clamping of condiconductor (See te			Р
8.1.5.7	Clamping of cond (See tests of sub-			Р
8.1.5.8	Conductor shall no screw or nuts are clause 9.5.4)	•		Р
8.1.5.9	Terminals shall be when the clampin or loosened (See	g screws or nuts	are tightened	Р
8.1.5.10	Clamping screws protective conduc against accidental	tors adequately s		N/A

	IEC 60898-1		
Clause	Requirement + Test	Result - Remark	Verdict
			1
8.1.5.11	Pillar terminals shall allow full insertion and reliable clamping of the conductor		N/A
8.1.5.12	Screws and nuts of terminals for external conductors shall be in engagement with a metal thread, and the screws shall not be the thread cutting type		Р
8.1.6	Non-interchangeability		N/A
	For circuit-breakers intended to be mounted on bases forming a unit therewith (plug-in or screwin type) it shall not be possible, without the aid of a tool, to replace a circuit-breaker when mounted as for normal use by another of the same make having a higher rated current, compliance is checked by inspection		N/A
8.1.7	Mechanical mounting of plug-in circuit-breake	rs	N/A
8.1.7.1	The mechanical mounting of plug-in circuit- breakers, the retention of which does not depend solely on their plug-in connection(s), shall be reliable and have adequate stability		N/A
8.1.7.2	Plug-in type circuit-breakers, the retention of which does not depend solely on their plug-in connection(s) Compliance of the mechanical mounting is		N/A
8.1.7.3	checked by the relevant test 9.13 Plug-in type circuit-breakers, the retention of which does depend solely on their plug-in connection(s) Compliance of the mechanical mounting is checked by the relevant test 9.13		N/A
8.14	Electromagentic Immunity		Р
	Circuit-breakers for overcurrent protection for household and similar installations are not sesetive to normal electromagetic disturbance and the therefore no immunity tests are required		Р
8.15	Electromagnetic emission		Р
	Electromagnetic disturbance can only be generated by circuit-breakers for overcurrent protection for household and simliar installations during occasional switching or auomatic breaking operations. The duration of the distrubances is of the order of millisections		Р
	The frequency, the level and the consequences of the these emissions are considered as part of the normal eletromagnetic enviroment of low-voltage installations. Therefore the requirements for electromagnetic emssions are deemed to be satisfied and no verifications is necessary		Р

	IEC 60898-1		
Clause	Requirement + Test	Result - Remark	Verdict
8.2	Protection against electric shock		Р
	Live parts not accessible in normal use		Р
	For CB, other than plug-in type, external parts, other than screws and other means for fixing covers, which are accessible shall be of insulating material		P
	Unless the live parts are within an internal enclosure of insulating material: Lining - reliable fixed, - adequate thickness and - mechanical strength		P
	Inlet openings for cables shall be in insulating material or be provided with bushings or similar devices in insulating material Such device - shall be reliable fixed - shall have adequate mechanical strength		N/A
	For plug-in CB, external parts, other than screws and other means for fixing covers, which are accessible shall be in insulating material		N/A
	Metallic operating means insulated from live parts		N/A
	Metal parts of the mechanism not accessible and insulated from accessible metal parts, metal frames (for flush-type), screws or other means for fixing the base		Р
	Replacement of plug-in CB possible without touching live parts		N/A
	Lacquer or enamel not considered		N/A
8.1.3	Creepage distances [mm] (see table 4)		Р
	Internal parts only	See above	N/A
9.6	Test of protection against electric shock		Р
	This verification is applicable to those parts of circuit breakers which are exposed to the operator when mounted as for normal use		Р
	Use of test finger so designed that each jointed can be turned through an angle of 90° with respect to the finger		Р
	Circuit-breaker with enclosures of thermoplastic material are additional tested at 35 °C for 1 min with a force of 75 N		Р
8.10	Resistance to heat		Р
	CB sufficiently resistant to heat		Р
9.14	Test of resistance to heat		Р

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Clause	Requirement + Test	Result - Remark	Verdict
9.14.1	Test:		Р
	- without removable covers 1 h (100 ± 2) °C		P
	- removable covers 1 h (70 ± 2) °C		N/A
	After the test no access to live parts, marking still legible		Р
9.14.2	Ball pressure test for external parts of insulating material (parts retaining current-carrying parts and parts of the protective circuit in position) T = 125°C Ø of impression ≤ 2 mm	Impression: 1,02mm for enclosure	Р
9.14.3	Ball pressure test for external parts of insulating material (parts not retaining current-carrying parts and parts of the protective circuit in position $T = (70 \pm 2)^{\circ}C \text{ or } $ $T = \underline{\hspace{1cm}}^{\circ}C = (40 \pm 2)^{\circ}C + \text{max. temperature rise of sub-clause 9.8}$ Ø of impression $\leq 2 \text{ mm}$		Р
8.12	Resistance to rusting		Р
	Ferrous parts adequately protected against rusting		Р
9.16	Test of resistance to rusting:		Р
	- 10 min immersed in a cold chemical degreaser such as methyl-chloroform or refined petrol		Р
	- 10 min immersed in a 10% solution of chloride in water at 20°C		Р
	- 10 min at 95% humidity at 20°C		Р
	- 10 min at 100°C		Р
-	No sign of rust		Р

	TESTS "A ₂ " 3 samples For C63, 1P	A ₂₋₁	A ₂₋₂	A ₂₋₃	
8.11	Resistance to abnormal heat and to fire				Р
	External parts of insulating material shall not ignite or spread fire under fault or overload conditions				Р
9.15	Resistance to abnormal heat and to fire				Р
	Test performed on a complete CB				Р
	external parts retaining current-carrying parts and parts of the protective circuit				Р
	in position (960 ± 15)°C				
	all other external parts (650 \pm 10)°C				M/A
	No visible flames, no sustained glowing, or	•		•	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	flames and glowing extinguish within 30 s after removal:		Р
	No ignition of tissue paper or scorching of the pinewood board		Р
	TESTS "A ₁ " 1 SAMPLE FOR C63, 4P		
6	MARKING AND OTHER INFORMATION		
	Circuit-breaker marked with:		
	a) Manufacturer's name or trade mark:	Trademark:	Р
	b) Type designation, catalogue number or other serial number	C64N	Р
	c) Rated voltage (V)	400V~	Р
	d) Rated current without symbol "A", preceded by the symbol of instantaneous tripping:	C63	Р
	e) Rated frequency (Hz):	50/60Hz	Р
	f) Rated short circuit capacity (A):	10000A	Р
	g) Wiring diagram	See copy of marking plate	Р
	h) Ambient air temperature, if different from 3		N/A
	0°C		
	i) Degree of protection, if different from IP20		N/A
	j) For D-type circuit-breakers: the maximum instantaneous tripping current, if higher than 20 In see table 2)		N/A
	k) Rated impulse withstand voltage Uimp if it is 2,5 kV	4,0 kV	Р
	I) Making and breaking capacity on an individual protected pole of multipole circuit-breakers (Icn1), if different from Icn		N/A

Ρ

N/A

is installed

Marking d) shall be readily visible when the CB

insufficient, markings a), b), c), e), f), h), j) and l) may be put on the side or on the back of the CB

If, for small devices, the available space is

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Clause	Requirement + Test	Result - Remark	Verdict
	Marking g) may be on the inside of any cover which has to be removed in order to connect the supply wires but shall not be on a label loosely attached to the CB		
	Any other information not marked shall be given in the manufacturer's documentation		Р
	The suitability for isolation, which is provided by all circuit-breakers of this standard, may be indicated by the symbol on the device	——————————————————————————————————————	Р
	I ² t characteristic (documentation)		N/A
	Symbols on supply and load terminal		N/A
	Terminal for neutral conductor N		N/A
	Earthing terminal if any (IEC 60417-5019)		N/A
	On - off position shall be clearly indicated - 0 I -		Р
	For push-button CB the off push-button shall either be red or be marked with the symbol '0'		N/A
	Red not used for other push-button		N/A
	For CB with multiple current ratings, the maximum value is marked, the adjusted value indicated without ambiguity		N/A
	For rail-mounted circuit-breakers, appropriate rail(s) shall be indicated in the manufacturer's documentation		N/A
	Marking shall be indelible and easily legible (not on removable parts), 15 s with water, 15 s with hexane (see cl. 9.3)		Р
8.	REQUIREMENTS FOR CONSTRUCTION AND OPERATION		
8.1.1	General		Р
	Circuit-breakers shall be so designed and construct performance is reliable and without danger to the u		Р
8.1.2	Mechanism		Р
	The moving contact shall be mechanically coupled so that all poles make and break together, whether operated manually or automatically, even if an overload occurs on one pole only		Р

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Clause	Requirement + Test	Result - Remark	Verdict
	The switched neutral shall close before and open after the protected pole (s)		N/A
	Neutral pole having adequate making and breaking capacity and CB with independent manual operation: all poles operate together including neutral pole		N/A
	CB shall have a trip free mechanism		Р
	It shall be possible to switch the CB on and off by hand		Р
	No intermediate position of the contacts		Р
	Position of contacts shall be indicated		Р
	Indication visible from the outside		Р
	If the indication is on the actuating means, it shall, when released, automatically take up or stay in the position corresponding to that of the moving contacts; operating means shall have two different rest positions, except that, for automatic operation, a third distinct rest position may be provided		N/A
	If a separate mechanical indicator is used to indicate the position of the main contacts, colour red shall be used for the on position and green for the off position.		N/A
	The action of the mechanism shall not be influenced by the position of enclosures		Р
	If the cover is used as a guiding means for push- button, it shall not be possible to remove this button from the outside		N/A
	Operating means securely fixed, not possible to remove them without a tool		Р
	For the up-down operating means the contacts shall be closed by the up movement.		Р
8.1.3	Clearances and creepage distances and operat	tion	Р
	The minimum required clearances and creepage distances are based on the CB being designed for operating in an environment with pollution degree 2		Р

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Clause	Requirement + Test	Result - Remark	Verdict
	Parts of PCBs connected to live parts and protected against pollution by the use of a type 2 protection according to IEC 60664-3 are exempted from this verification		N/A
	The insulating materials are classified into material groups on the basis of their comparative tracking index (CTI) according to IEC 60664-1		N/A
	For clearances on printed wiring material, footnote 3 in Table F.2 of IEC 60664-1:2007 applies. For creepage distances on printed wiring material, the distances from Table F.4 of IEC 60664-1:2007 for pollution degree 1 can be applied only if protected with a coating meeting IEC 60664-3 requirements and tests		N/A
.1.3.1	Clearances		Р
	Compliance for item 1 in Table 4 is checked by measurement and by the test of 9.7.5.4. The test is carried out with samples not submitted to the humidity treatment described in 9.7.1		Р
	Compliance as regards items 2 and 4 in Table 4 is checked by measurement and, if the clearances are reduced, by the tests of 9.7.5.2		Р
	The clearances of items 2 and 4 (except accessible surface after installation) may be reduced provided that the measured clearances are not shorter than the minimum allowed in IEC 60664-1 for homogenous field conditions.		Р
	In this case, compliance as regards items 2 and 4 is always checked by the test of 9.7.5.2		Р
	Compliance as regards item 3 in Table 4 is checked by measurement		Р
	Minimum clearances (see table 4)		Р
	Clearances [mm] Uimp		
	4 kV (see table 4) 2,5 kV (see table 4)		
		minimum clearances 4,0 [mm]	
	1.between live parts (of the main circuits) which are separated when the CB is in off position:	5,98 mm	Р
	2.between live parts of different polarity:	16,4mm	Р
	3.between circuits supplied from different sources, one of which being PELV or SELV:	no such part	N/A
	4.between live parts and		Р
	- accessible surfaces of operating means:	16,3 mm	Р
	- screws or other means for fixing covers:	-	N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
		14,3 mm	P	
	- surface on which the base is mounted:	14,5 11111		
	- screws or other means for fixing the circuit breaker:	-	N/A	
	- metal covers or boxes:	-	N/A	
	- other accessible metal parts:		N/A	
	- metal frames supporting the base (flush-type) .:	-	N/A	
3.1.3.2	Creepage distances		Р	
	Compliance as regards items 1, 2, 3 and 4 of Table 4 is checked by measurement			
	Minimum creepage distances (see table 4)			
	Material group	\square $ _b \boxtimes _a \square \square $		
		minimum creepage distances 4,0[mm]		
	1.between live parts (of the main circuits) which are separated when the CB is in off position:	15,1 mm	Р	
	2.between live parts of different polarity:	19,7	Р	
	3.between circuits supplied from different sources, one of which being PELV or SELV:	no such part	N/A	
	4.between live parts and		Р	
	- accessible surfaces of operating means:	22,1 mm	Р	
	- screws or other means for fixing covers:	-	N/A	
	- surface on which the base is mounted:	17,5 mm	Р	
	- screws or other means for fixing the circuit breaker:	-	N/A	
	- metal covers or boxes:	-	N/A	
	- other accessible metal parts:		N/A	
	- metal frames supporting the base (flush-type) .:		N/A	
3.1.3.3	Solid insulation		Р	
	Compliance is checked by the tests according to 9.7.2, 9.7.3, 9.7.4 and 9.7.5, as applicable		Р	
3.1.4	Screws, current-carrying parts and connections	5	Р	
3.1.4.1	Connections, withstand mechanical stresses occurring in normal use		Р	
	Screws for mounting of the CB not of the thread- cutting type		N/A	
	Test according to cl. 9.4:		Р	
	- 10 times (screw Ø / torque Nm)	ØmmNm (see table 11) ØmmNm	N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	- 5 times (screw Ø / torque Nm)	Ø_7,0mm_2,5Nm (see table 11) ØmmNm	Р
	After test connections have not become loose nor electrical function impaired		Р
3.1.4.2	Screws with a thread of insulating material ensured correct introduction		N/A
3.1.4.3	Electrical connection: contact pressure not transmitted through insulating material, unless there is sufficient resilience in the metallic parts		N/A
3.1.4.4	Current-carrying parts including parts intended for protective conductors, if any, shall be made of a metal having, under the conditions occurring in the equipment, mechanical strength, electrical conductivity and resistance to corrosion adequate for their intended use. Examples below:		Р
	- copper		N/A
	- alloy 58% copper for worked cold parts	For contact	Р
	- alloy 50% copper for other parts		N/A
	- other metal	Zn plated Steel for screw	Р
	In case of using ferrous alloys or suitably coated ferrous alloys, compliance to resistance to corrosion is checked by a test of resistance to rusting (see 9.16).		N/A
	The requirements of this subclause do not apply to contacts, magnetic circuits, heater elements, bimetals, shunts, electronic components, including printed circuit board or to screws, nuts, washers, clamping plates, similar parts of terminals and parts of the test circuit		Р
	Compliance is checked by inspection in accordance with the manufacturer's declaration		Р
.1.5	Terminals for external conductors		
	Compliance is checked by inspection and by the tests as relevant for the type of connection:		
	by tests of clause 9.5 for screw-type terminals		Р
	by specific tests for plug-in or bolt-on CBs included in this document		N/A
	by the tescots of Annexes J, K		N/A
.1.5.1	Terminals ensure the necessary contact pressure		Р
.5	Torque test:		Р
	- torque (Nm); diameter (mm):	2,0	

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Clause	Requirement + Test	Result - Remark	Verdict
	- torque (Nm); diameter (mm):		
	- torque (Nm); diameter (mm)		
	- max. cross-sectional area (mm²)	25	
9.5.2	Pull test:		Р
	Terminals shall be suitable for all types of conductors: rigid (solid or stranded) and flexible, unless otherwise specified by the manufacturer.		
	Min. cross-section solid / stranded / flexible (mm²)	1mm² for solid / flexible construction 1,5mm² for stranded construction	
	Max. cross-section solid / stranded / flexible (mm²)	6mm² for solid construction 25mm² for stranded construction 16mm² for flexible construction	
	Torque ² / ₃ (Nm)	1,67	
	Pull for 1 min solid / stranded / flexible (N)	50-100N	Р
	During the test no noticeable move of conductor		Р
9.5.3	Torque test:		Р
	- torque ² / ₃ (Nm)	1,67Nm	
	- min. cross-sectional area (mm²)	1mm²	
	- max. cross-sectional area (mm²)	25mm²	
	The conductor shows no undue damage nor severed strands		Р
	Terminals have not worked loose and no damage		Р
9.5.4	Terminals fitted with the largest cross-section area specified in Table 5, for stranded copper conductor.		Р
	Max. cross-section stranded (mm²)	25mm²	
	Torque ² / ₃ (Nm)	1,67Nm	
	After the test no strand of conductor escaped outside		Р
8.1.5.2	Terminals allow the connection of conductors of the following cross-sectional areas: (table 5)		Р

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Clause Requirement + Test Result - Remark Verdi	Clause Red	equirement + Test	Result - Remark	Verdict

	Rated current (A) sections	Range of nomir	nal cross	Р
		to be clamped*	(mm²)	
		Rigid (solid or stranded) conductors	Flexible conductors	
	≤ 13 > 13 ≤ 16 > 16 ≤ 25 > 25 ≤ 32 > 32 ≤ 50 > 50 ≤ 80 > 80 ≤ 100 > 100 ≤ 125	1 to 2,5 1 to 4 1,5 to 6 2,5 to 10 4 to 16 10 to 25 16 to 35 24 to 50	1 to 2,5 1 to 4 1,5 to 6 2,5 to 6 4 to 10 10 to 16 16 to 25 25 to 35	
	*It is required that, including 50 A, ter solid conductors a conductors. Never terminals for cond from 1 mm² up to solid conductors o	minals be design s well as rigid st theless, it is per uctors having cro 6 mm² be design	ned to clamp randed mitted that oss-sections	N/A
	- or terminals for e conductors and wi terminals for use v conductors accord	th aluminium sci vith copper or wi	rew-type	N/A
8.1.5.3	Means for clampin terminals not serve (See test sub-clau	e to fix any other		Р
8.1.5.4	Terminals for I _N ≤ conductors withou			Р
8.1.5.5	Terminals shall ha strength; ISO three sub-clause 9.4 and	ad or equivalent		Р
8.1.5.6	Clamping of conductor (See te			Р
8.1.5.7	Clamping of condu (See tests of sub-			Р
8.1.5.8	Conductor shall no screw or nuts are clause 9.5.4)			Р
8.1.5.9	Terminals shall be when the clamping or loosened (See	g screws or nuts	are tightened	Р
8.1.5.10	Clamping screws of protective conduct against accidental	ors adequately s		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.1.5.11	Pillar terminals shall allow full insertion and reliable clamping of the conductor		N/A
8.1.5.12	Screws and nuts of terminals for external conductors shall be in engagement with a metal thread, and the screws shall not be the thread cutting type		Р
8.1.6	Non-interchangeability		N/A
	For circuit-breakers intended to be mounted on bases forming a unit therewith (plug-in or screwin type) it shall not be possible, without the aid of a tool, to replace a circuit-breaker when mounted as for normal use by another of the same make having a higher rated current, compliance is checked by inspection		N/A
8.1.7	Mechanical mounting of plug-in circuit-breake	rs	N/A
8.1.7.1	The mechanical mounting of plug-in circuit- breakers, the retention of which does not depend solely on their plug-in connection(s), shall be reliable and have adequate stability		N/A
8.1.7.2	Plug-in type circuit-breakers, the retention of which does not depend solely on their plug-in connection(s) Compliance of the mechanical mounting is checked by the relevant test 9.13		N/A
8.1.7.3	Plug-in type circuit-breakers, the retention of which does depend solely on their plug-in connection(s) Compliance of the mechanical mounting is checked by the relevant test 9.13		N/A
8.14	Electromagentic Immunity		Р
	Circuit-breakers for overcurrent protection for household and similar installations are not sesetive to normal electromagetic disturbance and the therefore no immunity tests are required		Р
8.15	Electromagnetic emission		Р
	Electromagnetic disturbance can only be generated by circuit-breakers for overcurrent protection for household and simliar installations during occasional switching or auomatic breaking operations. The duration of the distrubances is of the order of millisections		Р
	The frequency, the level and the consequences of the these emissions are considered as part of the normal eletromagnetic environment of low-voltage installations. Therefore the requirements for electromagnetic emssions are deemed to be satisfied and no verifications is necessary		Р

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Clause	Requirement + Test	Result - Remark	Verdict
			<u> </u>
8.2	Protection against electric shock		Р
	Live parts not accessible in normal use		Р
	For CB, other than plug-in type, external parts, other than screws and other means for fixing covers, which are accessible shall be of insulating material		Р
	Unless the live parts are within an internal enclosure of insulating material: Lining - reliable fixed, - adequate thickness and - mechanical strength		P
	Inlet openings for cables shall be in insulating material or be provided with bushings or similar devices in insulating material Such device - shall be reliable fixed - shall have adequate mechanical strength		N/A
	For plug-in CB, external parts, other than screws and other means for fixing covers, which are accessible shall be in insulating material		N/A
	Metallic operating means insulated from live parts		N/A
	Metal parts of the mechanism not accessible and insulated from accessible metal parts, metal frames (for flush-type), screws or other means for fixing the base		Р
	Replacement of plug-in CB possible without touching live parts		N/A
	Lacquer or enamel not considered		N/A
8.1.3	Creepage distances [mm] (see table 4)		Р
	Internal parts only	See above	N/A
9.6	Test of protection against electric shock	•	Р
3.0	This verification is applicable to those parts of circuit breakers which are exposed to the operator when mounted as for normal use		Р
	Use of test finger so designed that each jointed can be turned through an angle of 90° with respect to the finger		Р
	Circuit-breaker with enclosures of thermoplastic material are additional tested at 35 °C for 1 min with a force of 75 N		Р
8.10	Resistance to heat		Р
	CB sufficiently resistant to heat		Р
9.14	Test of resistance to heat		Р

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Clause	Requirement + Test	Result - Remark	Verdict
9.14.1	Test:		Р
	- without removable covers 1 h (100 ± 2) °C		P
	- removable covers 1 h (70 ± 2) °C		N/A
	After the test no access to live parts, marking still legible		Р
9.14.2	Ball pressure test for external parts of insulating material (parts retaining current-carrying parts and parts of the protective circuit in position) T = 125°C Ø of impression ≤ 2 mm	Impression: 1,02mm for enclosure	Р
9.14.3	Ball pressure test for external parts of insulating material (parts not retaining current-carrying parts and parts of the protective circuit in position $T = (70 \pm 2)^{\circ}C \text{ or } $ $T = \underline{\hspace{1cm}}^{\circ}C = (40 \pm 2)^{\circ}C + \text{max. temperature rise of sub-clause 9.8} $ Ø of impression $\leq 2 \text{ mm}$		Р
8.12	Resistance to rusting		Р
	Ferrous parts adequately protected against rusting		Р
9.16	Test of resistance to rusting:		Р
	- 10 min immersed in a cold chemical degreaser such as methyl-chloroform or refined petrol		Р
	- 10 min immersed in a 10% solution of chloride in water at 20°C		Р
	- 10 min at 95% humidity at 20°C		Р
	- 10 min at 100°C		Р
	No sign of rust		Р

	TESTS "A ₂ " 3 samples For C63, 4P	A ₂₋₁	A ₂₋₂	A ₂₋₃	
8.11	Resistance to abnormal heat and to fire				Р
	External parts of insulating material shall not ignite or spread fire under fault or overload conditions				Р
9.15	Resistance to abnormal heat and to fire				Р
	Test performed on a complete CB				Р
	external parts retaining current-carrying parts and parts of the protective circuit in position $(960 \pm 15)^{\circ}$ C				Р
	all other external parts (650 ± 10)°C				M/A
	No visible flames, no sustained glowing, or				N/A

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Clause	Requirement + Test	Result - Re	emark		Verdict
	flames and glowing extinguish within 30 s after removal				Р
	No ignition of tissue paper or scorching of the pinewood board				Р
	TESTS "B" 3 samples C63; 1POLE	B ₁	B ₂	B ₃	
8.3	Dielectric properties and isolating capability	•			Р
8.3.1	CB shall have adequate dielectric properties and shall ensure isolation:				Р
8.3.2	Dielectric strength at power frequency				Р
	Compliance is checked by the tests 9.7.1, 9.7.2 and 9.7.3 on circuit-breaker in new condition				Р
8.3.3	Isolating capability				Р
	Circuit-breakers shall be suitable for isolation. Compliance is checked by the verification of compliance with the minimum clearances and creepage distances of item 1 of table 4 and by tests of 9.7.5.1 and 9.7.5.3.				P
8.3.4	Dielectric strength at rated impulse withstand voltage (Uimp)				
	Circuit-breakers shall adequately withstand impulse voltages. Compliance is checked by the tests of 9.7.5.2.				Р
9.7	Test of dielectric properties and isolating capa	Test of dielectric properties and isolating capability			Р
9.7.5.4	Verification of resistance of the insulation of open contact and basic insulation against an impulse voltage in normal conditions				Р
	These tests are not preceded by the humidity treatment described in 9.7.1.				Р
	The test is carried out on an CB fixed on a metal support				Р
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2 μ s, and a time to half-value of 50 μ s				Р
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.				Р
	rated impulse withstand voltage [kV]:	4,0kV			
	sea level of test laboratory [m]:	5 m			

6,2kV

Р

9.7.5.4.2

test voltage (acc. Table 15) [kV]:

The impulses are applied between:

CB in open position (contacts in open position)

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Clause	Requirement + Test	Result - Remark	Verdict	
	the line terminals connected together and the load terminals connected together		Р	
9.7.5.4.3	CB in closed position		Р	
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any		Р	
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB		Р	
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		Р	
	no disruptive discharges during the test		Р	
9.7.1	Resistance to humidity		-	
9.7.1.1	Preparation of the circuit-breaker for test		-	
	Inlet openings, if any, are left open; if knock-outs are provided, one of them is opened.		N/A	
9.7.1.2	Test conditions		Р	
	The humidity treatment is carried out in humidity cabinet 91% to 95% and the temperature of the air between 20 °C and 30 °C	Rf = 9394 % T = 21,522,5 °C	Р	
9.7.1.3	Test procedure.		Р	
	The sample is kept in the cabinet for 48 h.		Р	
9.7.1.4	Conditions of the circuit breaker after the tests.		Р	
	The sample show no damage within the meaning of this standard and shall withstand the tests of 9.7.2 and 9.7.3, 9.7.4 and 9.7.5.2		Р	
9.7.2	Insulation resistance of the main circuit		Р	
9.7.2	After an interval between 30 min and 60 min flowing this treatment, the insulation resistance is measured 5 s after application of a d.c. voltage of approximately 500 V, consecutively as follows:	[ΜΩ] [ΜΩ] [ΜΩ]	Р	
	a) In off-position, between the terminals which are electrically connected together when the circuit-breaker is in the closed position $\geq 2~\text{M}\Omega$		Р	
	b) in off-position, between each pole in turn and the others connected together $\geq 2~\text{M}\Omega$		N/A	
	c) in on-position, between all poles connected together and the frame $ \geq 5~\text{M}\Omega$		Р	

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Clause	Requirement + Test	Result - Remark	Verdict	
	d) between metal parts of mechanism and the frame $\geq 5~\text{M}\Omega$		N/A	
	e) between the frame and metal foil in contact with the inner surface of the internal enclosure or lining of insulating material $\geq 5~\text{M}\Omega$		N/A	
9.7.3	Dielectric strength of the main circuit		Р	
	After the circuit-breakers have passed the tests of 9.7.2 the test voltage specified is applied for 1 min between the parts indicated in 9.7.2		Р	
	a) 2000 V		Р	
	b) 2000 V		N/A	
	c) 2000 V		Р	
	d) 2000 V		N/A	
	e) 2500 V		N/A	
	No flashover or breakdown		Р	
9.7.4	Insulation resistance and dielectric strength of the auxiliary circuits		N/A	
	Insulation resistance of auxiliary circuits measured with 500 V DC after 1 min:			
	1) between all auxiliary circuits and the frame $(\text{M}\Omega) \geq 2 \ \text{M}\Omega$		N/A	
	2) between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together (M Ω) \geq 2 M Ω		N/A	
	Dielectric strength of auxiliary circuits measured with an AC voltage at rated frequency for 1 min:			
	Rated voltage of auxiliary circuits (a.c. or d.c.)	V		
	≤ 30 600 > $30 \leq 50$ 1000 > $50 \leq 110$ 1500 > $110 \leq 250$ 2000 > $250 \leq 500$ 2500			
	1) between all auxiliary circuits and the frame		N/A	
	2) between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together		N/A	
	No flashover or perforation		N/A	
9.7.5.1	General testing procedure for the impulse withstand voltage tests		Р	

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Clause	Requirement + Test	Result - Remark	Verdict
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2µs, and a time to half-value of 50µs		Р
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		Р
	The surge impedance of the test apparatus 500Ω and surge protective devices disconnected before testing or		Р
	When carrying out tests on a circuit-breaker incorporating components across the parts under test (e.g. surge protective components), an impulse generator with a virtual impedance of 2Ω shall be used		Р
	The shape of the impulses is adjusted with the circuit-breaker under test connected to the impulse generator. For this purpose, appropriate voltage dividers and voltage sensors shall be used		Р
	For a circuit-breaker incorporating components across the parts under test (e.g. surge protective components), the shape of the impulses is adjusted without connection of the CB to the impulse generator		Р
9.7.5.2	Verification of clearances with the impulse withstand voltage		N/A
	If the measurement of clearances of items 2 and 4 in Table 4 shows a reduction of the required length, this test applies.		N/A
	The test is carried out on an CB fixed on a metal support and being in the closed position		N/A
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2µs, and a time to half-value of 50µs		N/A
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.		N/A
	test performed with:		
	-surge impedance of the test apparatus ${\leq}500\Omega$ and surge protective devices disconnected before testing or		N/A
	-hybrid generator with an surge impedance of 2 Ω and surge protective devices not disconnected before testing		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	rated impulse withstand voltage [kV]:	4,0kV	
	see level of test laboratory [m]:	5m	
	test voltage (acc. Table 14) [kV]:	Utest =4,97 kV	
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any		N/A
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB		N/A
	A third series of tests is made applying the impulse voltage between (and not tested during the two first sequences described here above):		
	b) between each pole and the others connected together		-
	c) between all poles connected together and the frame		Р
	d) between metal parts of the mechanism and the frame		Р
	e) between the frame and a metal foil in contact with the inner surface of the lining of insulating material		N/A
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		N/A
	no disruptive discharges during the test		Р
8.4	Temperature rise		Р
	Temperature rise does not exceed the limiting values stated in table 6:	sect16 mm²	Р
9.8.2	Test current: I _N = (reach the steady-state value) Four-pole CB's: ☐ 1) Three poles loaded 2) One pole and neutral pole loaded ☐ 1) Four-poles loaded	In = _63A	Р
	Ambient air temperature:	Tamb=22,6°C	Р
	PartsTemperature rise [K]	[K] [K] [K]	Р
	L1	38 49 39	Р
	L2		

	IEC 60898-1					
Clause	Requirement + Test Result - Remark					
					_	
	Terminals for external connections60 K		1		P	
	External parts liable to be touched during manual operation of the circuit-breaker, including operating means of insulating material and metallic means for coupling of insulating operating means of several poles40 K	11	10	11	Р	
	External metallic parts of operating means 25 K	31,2	33,5	32,0	Р	
	Other external parts, including that face of the circuit-breaker is in direct contact with the mounting surface60 K	35	41	37	Р	
9.8.5	Measurement of power losses	B ₁	B ₂	B ₃	Р	
	Power loss do not exceed the values stated in table 8				Р	
	Test current: I_N =63 A (reach the steady state value)				Р	
	Loaded one pole after the other				Р	
	Max. power loss :13 W	W	W	W	Р	
	L1	3,99	4,83	4,04	Р	
	L2	-	-	-		
	L3	-	-	-	_	
	L4(N)	-	-	-		
8.5	Uninterrupted duty					
	Circuit-breakers operate reliable even after long service				Р	
9.9	28 day test				Р	
	28 cycles - 21 h with current - 3 h without current Cross-sectional area16 mm²	I _N =6	3A		Р	
	During the test no tripping during the last period, temperature rise shall be measured				Р	
	Ambient air temperature:	22,0°C			Р	
	PartsTemperature rise [K]		[K]	[K]		
	L1	47	56	48	Р	
	L2					
	Terminals for external connections				Р	
	The temperature rise does not exceed the value measured during the temperature rise test (subclause 9.8) by more than 15 K				Р	
	Test current 1,45 I _N =91,35 A	91,5A			Р	

	IEC 60898-1								
Clause	Requirement + Test	Result - Remark				Verdict			
	- Tripping within		[s]	[s]	[s]	Р			
	- 1h (≤ 63 A)		104s	77s	88s	Р			
	- 2h (> 63 A)					N/A			

	TESTS "B" 3 samples C63; 4POLE	B ₁	B ₂	B ₃	
8.3	Dielectric properties and isolating capability				Р
8.3.1	CB shall have adequate dielectric properties and shall ensure isolation:				Р
8.3.2	Dielectric strength at power frequency				Р
	Compliance is checked by the tests 9.7.1, 9.7.2 and 9.7.3 on circuit-breaker in new condition				Р
8.3.3	Isolating capability				Р
	Circuit-breakers shall be suitable for isolation. Compliance is checked by the verification of compliance with the minimum clearances and creepage distances of item 1 of table 4 and by tests of 9.7.5.1 and 9.7.5.3.				Р
8.3.4	Dielectric strength at rated impulse withstand volt	age (Uimp)			
	Circuit-breakers shall adequately withstand impulse voltages. Compliance is checked by the tests of 9.7.5.2.				Р
9.7	Test of dielectric properties and isolating capa	ability			Р
9.7.5.4	Verification of resistance of the insulation of open contact and basic insulation against an impulse voltage in normal conditions				
	These tests are not preceded by the humidity treatment described in 9.7.1.				Р
	The test is carried out on an CB fixed on a metal support				Р
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2μs, and a time to half-value of 50μs				Р
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.				Р
	rated impulse withstand voltage [kV]:	4,0kV			
	sea level of test laboratory [m]:	5 m			
	test voltage (acc. Table 15) [kV]:	6,2kV			
9.7.5.4.2	CB in open position (contacts in open position)				Р
	The impulses are applied between:				
	the line terminals connected together and the load terminals connected together				Р

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Clause	Requirement + Test	Result - Remark	Verdict			
9.7.5.4.3	CB in closed position		Р			
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any		Р			
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB		Р			
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		Р			
	no disruptive discharges during the test		Р			
9.7.1	Resistance to humidity		Р			
9.7.1.1	Preparation of the circuit-breaker for test		Р			
	Inlet openings, if any, are left open; if knock-outs are provided, one of them is opened.		N/A			
9.7.1.2	Test conditions		Р			
	The humidity treatment is carried out in humidity cabinet 91% to 95% and the temperature of the air between 20 °C and 30 °C	Rf = 9394 % T = 21,522,5 °C	Р			
9.7.1.3	Test procedure.		Р			
	The sample is kept in the cabinet for 48 h.		Р			
9.7.1.4	Conditions of the circuit breaker after the tests.		Р			
	The sample show no damage within the meaning of this standard and shall withstand the tests of 9.7.2 and 9.7.3, 9.7.4 and 9.7.5.2		Р			
9.7.2	Insulation resistance of the main circuit		Р			
9.7.2	After an interval between 30 min and 60 min flowing this treatment, the insulation resistance is measured 5 s after application of a d.c. voltage of approximately 500 V, consecutively as follows:	[ΜΩ] [ΜΩ] [ΜΩ]	Р			
	a) In off-position, between the terminals which are electrically connected together when the circuit-breaker is in the closed position $\geq 2~\text{M}\Omega$		Р			
	b) in off-position, between each pole in turn and the others connected together $\geq 2~\text{M}\Omega$		N/A			
	c) in on-position, between all poles connected together and the frame $ \geq 5~\text{M}\Omega$		Р			
	d) between metal parts of mechanism and the frame $\geq 5~M\Omega$		N/A			

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Clause	Requirement + Test	Result - Remark	Verdict				
	e) between the frame and metal foil in contact with the inner surface of the internal enclosure or lining of insulating material $\geq 5~\text{M}\Omega$		N/A				
9.7.3	Dielectric strength of the main circuit	1	Р				
	After the circuit-breakers have passed the tests of 9.7.2 the test voltage specified is applied for 1 min between the parts indicated in 9.7.2		Р				
	a) 2000 V		Р				
	b) 2000 V		Р				
	c) 2000 V		Р				
	d) 2000 V		N/A				
	e) 2500 V		N/A				
	No flashover or breakdown		Р				
9.7.4	Insulation resistance and dielectric strength of the auxiliary circuits		N/A				
	Insulation resistance of auxiliary circuits measured with 500 V DC after 1 min:						
	1) between all auxiliary circuits and the frame $(M\Omega) \geq 2\ M\Omega$		N/A				
	2) between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together ($M\Omega$) \geq 2 $M\Omega$		N/A				
	Dielectric strength of auxiliary circuits measured with an AC voltage at rated frequency for 1 min:						
	Rated voltage of auxiliary circuits (a.c. or d.c.)	V					
	≤ 30 600 > $30 \leq 50$ 1000 > $50 \leq 110$ 1500 > $110 \leq 250$ 2000 > $250 \leq 500$ 2500						
	1) between all auxiliary circuits and the frame		N/A				
	between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together		N/A				
	No flashover or perforation		N/A				
9.7.5.1	General testing procedure for the impulse withstand voltage tests		Р				

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Clause	Requirement + Test	Result - Remark	Verdict				
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2μs, and a time to half-value of 50μs		P				
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		Р				
	The surge impedance of the test apparatus 500Ω and surge protective devices disconnected before testing or		Р				
	When carrying out tests on a circuit-breaker incorporating components across the parts under test (e.g. surge protective components), an impulse generator with a virtual impedance of 2Ω shall be used		P				
	The shape of the impulses is adjusted with the circuit-breaker under test connected to the impulse generator. For this purpose, appropriate voltage dividers and voltage sensors shall be used		P				
	For a circuit-breaker incorporating components across the parts under test (e.g. surge protective components), the shape of the impulses is adjusted without connection of the CB to the impulse generator		P				
9.7.5.2	Verification of clearances with the impulse withstand voltage		N/A				
	If the measurement of clearances of items 2 and 4 in Table 4 shows a reduction of the required length, this test applies.		N/A				
	The test is carried out on an CB fixed on a metal support and being in the closed position		N/A				
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2 μ s, and a time to half-value of 50 μ s		N/A				
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.		N/A				
	test performed with:						
	-surge impedance of the test apparatus ${\leq}500\Omega$ and surge protective devices disconnected before testing or		N/A				
	-hybrid generator with an surge impedance of 2 Ω and surge protective devices not disconnected before testing		N/A				

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Clause	Requirement + Test	Result - R	emark		Verdict		
	T						
	rated impulse withstand voltage [kV]:	4,0kV					
	see level of test laboratory [m]:	5m					
	test voltage (acc. Table 14) [kV]:	Utest =4,9	97 kV				
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any				N/A		
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB				N/A		
	A third series of tests is made applying the impulse voltage between (and not tested during the two first sequences described here above):						
	b) between each pole and the others connected together				-		
	c) between all poles connected together and the frame				N/A		
	d) between metal parts of the mechanism and the frame				N/A		
	e) between the frame and a metal foil in contact with the inner surface of the lining of insulating material				N/A		
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.				N/A		
	no disruptive discharges during the test				Р		
8.4	Temperature rise	1			Р		
	Temperature rise does not exceed the limiting values stated in table 6:	sect1	16 mm	l ²	Р		
9.8.2	Test current: I _N = (reach the steady-state value) Four-pole CB's: ☐ 1) Three poles loaded 2) One pole and neutral pole loaded ☐ 1) Four-poles loaded	In = _63	_A		P		
	Ambient air temperature:	Tamb=_	_23,5	_°C	Р		
	PartsTemperature rise [K]	[K]	[K]	[K]	Р		
	L1	55	53	54	Р		
	L2	57	56	58			

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Clause	Requirement + Test	Result - Re	emark		Verdict
		50	F 7	50	
		58	57	58	
		57	56	55	
	Terminals for external connections60 K		1	<u> </u>	Р
	External parts liable to be touched during manual operation of the circuit-breaker, including operating means of insulating material and metallic means for coupling of insulating operating means of several poles	21	22	23	Р
	External metallic parts of operating means 25 K	-	-	-	Р
	Other external parts, including that face of the circuit-breaker is in direct contact with the mounting surface60 K	54	53	56	Р
9.8.5	Measurement of power losses	B ₁	B_2	B ₃	Р
	Power loss do not exceed the values stated in table 8				Р
	Test current: $I_N = 63$ A (reach the steady state value)				Р
	Loaded one pole after the other				Р
	Max. power loss :13 W	W	W	W	Р
	L1	5,10	4,95	5,04	Р
	L2	5,23	5,31	5,34	
	L3	5.30	5,24	5,32	
	L4(N)	5,26	5,17	5,11	-
8.5	Uninterrupted duty				Р
	Circuit-breakers operate reliable even after long service				Р
9.9	28 day test				Р
	28 cycles - 21 h with current - 3 h without current	I _N =63	3A		Р
	Cross-sectional area16 mm²				Р
	During the test no tripping during the last period, temperature rise shall be measured				P
	Ambient air temperature:	23,0°C			Р
	PartsTemperature rise [K]	[K]	[K]	[K]	
	Terminals for external connections	68	65	66	Р
	The temperature rise does not exceed the value measured during the temperature rise test (subclause 9.8) by more than 15 K				Р

	IEC 60898-1							
Clause	Requirement + Test	Result - Re	Result - Remark					
	Test current 1,45 I _N =91,35 A	91,5A			Р			
	- Tripping within	[s]	[s]	[s]	Р			
	- 1h (≤ 63 A)	127	94	119	Р			
	- 2h (> 63 A)				N/A			

	TESTS "C ₁ " 3 +3 samples C63, 1POLE				
8.7	Test "C ₁ " Mechanical and electrical endurance	C ₁₋₁	C ₁₋₂	C ₁₋₃	Р
	Circuit-breaker shall be capable to perform an adequate number of cycles with rated current				Р
9.11.1	General test conditions				Р
	Test: Test Voltage $_240_V$ (rated voltage) Test Current $_63_A$ (rated current) Power factor $__(0,85\text{-}0,9)$ Par. resistor $__(\Omega)$ Cross sect. area 16mm^2	Obtained 242 V 63,3 A 0,87	I		Р
9.11.2	Test procedure				Р
	The circuit-breaker is submitted to 4000 operating cycles with rated current.	4000 cyc	les		Р
	- $I_N \le 32$ A: 2 s on - 13 s off				N/A
	- I _N > 32 A: 2 s on - 28 s off	In = 63 A			Р
	During the test the circuit-breaker shall be operated as in normal use.				Р
9.11.3	Conditions of the circuit breaker after the tests.				Р
	Following the test 9.11.2 the sample shall not show:				Р
	- undue wear				Р
	- discrepancy between the position of the moving contacts and corresponding position of the Indicating device				Р
	- damage to the enclosure permitting access to live parts by test finger (see 9.6)				Р
	- loosening of electrical or mechanical connections				Р
	- seepage of sealing compound				Р
	Moreover test current2,55 I _N A	161,0A		_	N/A
	Opening time not less 1 s or more than	[s]	[s]	[s]	Р
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	27,0s	24,0s	26,0s	Р
	Dielectric strength reduced to 1500 V	1500 V:	1 min; 100	mA	Р

	IEC 60898-1					
Clause	Requirement + Test	Result - I	Remark		Verdict	
		l.				
9.12.11.2	Test at reduced short-circuit currents				Р	
9.12.11.2. 1	Test on all circuit-breakers				Р	
9.12.11.2. 1	Test at reduced short-circuit currents: Fig. 3				Р	
	Test current:	Obtained	d			
	- 500 A or 10 In	I test=	642	_A		
	Test voltage 1,05 Un	Un =2	2 <u>55</u> V	,		
	Power factor 0,93-0,98	0,94				
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	"a" = <u>35</u> mm			Р	
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension of enclosure:xmm			N/A	
	I Peak (A) max. value	878A	879	878		
	Sequence: 6 x "O" and 3 x "CO"	[kA ² s]	[kA ² s]	[kA ² s]		
	Max. $I^2t \leq \underline{\hspace{1cm}} kA^2s$	3,81	4,42	3,70	Р	
	- No permanent arcing				Р	
	- No flash-over between poles or between poles and frame				Р	
	- No blowing of the fuses F and F'				Р	
	- Polyethylene foil shows no holes				Р	
	After the test:					
9.12.12	Verification of the circuit-breaker after short-circuit	t tests			Р	
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= <u>440</u> V. The circuit – breaker is in the open position	C ₁₋₁ [mA]	C ₁₋₂ [mA]	C ₁₋₃ [mA]	Р	
	The leakage current shall not exceed 2 mA L1	< 0,01	< 0,01	< 0,01	Р	
	L2	-	-	-	N/A	
	L3	-	-	-	N/A	
	L4(N)	-	-	-	N/A	
	Electric strength test:			ı	Р	
	Test voltage 1500 V (see 9.7.2)				Р	
	a)				Р	
	b)				N/A	

	IEC 60898-1				
Clause	Requirement + Test	Result - I	Remark		Verdict
	Т.				
	(c)				Р
	d)				N/A
	e) 2000 V				N/A
9.12.11.2. 2	Test "C ₂ " Short-circuit test on circuit-breakers sample)	s for use	in IT syste	ems (3	Р
	Test current:				Р
	- 500 A or 1,2 times the upper limit of the standard range of instantaneous tripping (see table 2) whichever is the higher, but < 2500 A. When tripping exceed 20 In the current adjusted at 1,2 times the upper limit even when higher 2500 A	762A 0,96			Р
	Test voltage 1,05 Un	436V			Р
	Power factor 0,93-0,98	0,97			Р
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" = <u>35 mm</u>			Р
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm				N/A
	I Peak (A) max. value	1,07 kA	1,07kA	1,07kA	
	Sequence: "0" + "CO" on each protected pole	[kA2s]	[kA2s]	[kA2s]	
	Shifted point 30 ° on the other protected pole	C ₂₋₁	C ₂₋₂	C ₂₋₃	
	Max. I²t ≤kA²s L1 L2 L3 L4	5,86	4,63	4,77	Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairmaintenance, withstand the following tests.	iring their	further use	and shall	Р
	a) leakage current across open contacts, according to 9.7.6.3, each pole is supplied at a voltage 1,1 times Un.=440V. The circuit – breaker is in the open position	C ₂₋₁ [mA]	C ₂₋₂ [mA]	C ₂₋₃ [mA]	Р
	The leakage current shall not exceed 2 mA L1	< 0,1	< 0,1	< 0,1	Р
	L2	-	-	-	N/A

IEC 60898-1							
Clause	Requirement + Test		Result - Remark			Verdict	
		L3	_	_	_	N/A	
		L4(N)	-	-	-	N/A	
	Electric strength test:		1500 V,	1 min, 100	mA	Р	
	Test voltage 1500 V (see 8.7.2)					Р	
	a)					Р	
	b)					N/A	
	c)					Р	
	d)					N/A	
	e) 2000 V					N/A	

	TESTS "C ₂ "2 samples C63, 2POLE				Р
9.12.11.2. 2	Test "C ₂ " Short-circuit test on circuit-breakers for use in IT systems (3 sample)				
	Test current:				Р
	- 500 A or 1,2 times the upper limit of the standard range of instantaneous tripping (see table 2) whichever is the higher, but < 2500 A. When tripping exceed 20 In the current adjusted at 1,2 times the upper limit even when higher 2500 A	762A 0,96			P
	Test voltage 1,05 Un	436V			Р
	Power factor 0,93-0,98	0,96			Р
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" = <u>35 mm</u>			Р
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension of enclosure:xmm			N/A
	I Peak (A) max. value	1,07kA	1,07kA		
	Sequence: "0" + "CO" on each protected pole	[kA2s]	[kA2s]	[kA2s]	
	Shifted point 30 ° on the other protected pole	C ₂₋₁	C ₂₋₂	C ₂₋₃	
	Max. l²t ≤kA²s L1 L2 L3 L4	4,96 5,73	5,68 4,64		Р
	- No permanent arcing			1	Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р

	IEC 608	398-1	
Clause	Requirement + Test	Result - Remark	Verdict

	After the test:					
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.6.3, each pole is supplied at a voltage 1,1 times Un.=440V. The circuit – breaker is in the open position	C ₂₋₁ [mA]	C ₂₋₂ [mA]	C ₂₋₃ [mA]	Р	
	The leakage current shall not exceed 2 mA L1	< 0,01	< 0,01		Р	
		< 0,01	< 0,01		Р	
	L2					
	L3	-	-	-	N/A	
	L4(N)	-	-	-	N/A	
	Electric strength test:	1500 V,	1 min, 100	mA	Р	
	Test voltage 1500 V (see 8.7.2)				Р	
	a)				Р	
	b)				Р	
	c)				Р	
	d)				N/A	
	e) 2000 V				N/A	

	TESTS "C ₁ " 3 +3 samples C63, 4POLE				Р
8.7	Test "C ₁ " Mechanical and electrical endurance	C ₁₋₁	C ₁₋₂	C ₁₋₃	Р
	Circuit-breaker shall be capable to perform an adequate number of cycles with rated current				Р
9.11.1	General test conditions				Р
	Test: Test Voltage _415_V (rated voltage) Test Current _63_A (rated current) Power factor(0,85-0,9)	Obtained 402 V 63,1 A 0,86			Р
	Par. resistor (Ω) Cross sect. area 16mm^2				
9.11.2	Test procedure	·			Р
	The circuit-breaker is submitted to 4000 operating cycles with rated current.				Р
	- $I_N \le 32$ A: 2 s on - 13 s off				N/A
	- I _N > 32 A: 2 s on - 28 s off	In = 63 A			Р
	During the test the circuit-breaker shall be operated as in normal use.				Р
9.11.3	Conditions of the circuit breaker after the tests.				Р
	Following the test 9.11.2 the sample shall not show:				Р

	IEC 60898-1				
Clause	Requirement + Test	Result - F	Remark		Verdict
	Ι .				
	- undue wear				P
	- discrepancy between the position of the moving contacts and corresponding position of the Indicating device				Р
	- damage to the enclosure permitting access to live parts by test finger (see 9.6)				Р
	- loosening of electrical or mechanical connections				Р
	- seepage of sealing compound				Р
	Moreover test current2,55 I _N A	161A			N/A
	Opening time not less 1 s or more than	[s]	[s]	[s]	Р
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	58	57	56	Р
	Dielectric strength reduced to 1500 V	1500 V;	1 min; 100	mA	Р
9.12.11.2	Test at reduced short-circuit currents				Р
9.12.11.2. 1	Test on all circuit-breakers				Р
9.12.11.2. 1	Test at reduced short-circuit currents: Fig. 3				Р
	Test current:	Obtained			
	- 500 A or 10 In	I test= <u>632</u> A			
	Test voltage 1,05 Un	Un = <u>246</u> V			
	Power factor 0,93-0,98				
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	"a" = <u>35</u> mm			Р
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension of enclosure:xmm			N/A
	I Peak (A) max. value	909A	909A	909A	
	Sequence: 6 x "O" and 3 x "CO"	[kA ² s]	[kA ² s]	[kA ² s]	
	Max. I²t ≤kA²s	3,45	3,25	3,82	Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12	Verification of the circuit-breaker after short-circuit	t tests			Р

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Clause	Requirement + Test Result - Remark					
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= <u>440</u> V. The circuit – breaker is in the open position	C ₁₋₁ [mA]	C ₁₋₂ [mA]	C ₁₋₃ [mA]	Р	
	The leakage current shall not exceed 2 mA L1	< 0,01	< 0,01	< 0,01	Р	
	L2	< 0,01	< 0,01	< 0,01	Р	
	L3	< 0,01	< 0,01	< 0,01	Р	
	L4(N)	< 0,01	< 0,01	< 0,01	Р	
	Electric strength test:				Р	
	Test voltage 1500 V (see 9.7.2)				Р	
	a)				Р	
	b)				N/A	
	c)				Р	
	d)				N/A	
	e) 2000 V				N/A	
9.12.11.2. 2	Test "C ₂ " Short-circuit test on circuit-breakers sample)	s for use	in IT syste	ems (1	Р	
	Test current:				Р	
	- 500 A or 1,2 times the upper limit of the standard range of instantaneous tripping (see table 2) whichever is the higher, but < 2500 A. When tripping exceed 20 In the current adjusted at 1,2 times the upper limit even when higher 2500 A	762A 0,96			Р	
	Test voltage 1,05 Un	436V			Р	
	Power factor 0,93-0,98	0,97			Р	
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ⊠ 0,16 mm resistor R' : ☐ 0,75 Ohm / ⊠ 1,5 Ohm	"a" = <u>35 mm</u>			Р	
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension of enclosure:xmm			N/A	
	I Peak (A) max. value	1,08 kA				
	Sequence: "0" + "CO" on each protected pole	[kA2s]	[kA2s]	[kA2s]		
	Shifted point 30 ° on the other protected pole	C ₂₋₁	C ₂₋₂	C ₂₋₃		
	Max. I²t ≤kA²s L1 L2 L3 L4	4,74 5,34 4,82 4,01			Р	

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Clause	Requirement + Test	Result - I	Remark		Verdict	
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				Р	
	- No blowing of the fuses F and F'				Р	
	- Polyethylene foil shows no holes				Р	
	After the test:					
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.6.3, each pole is supplied at a voltage 1,1 times Un.=440V. The circuit – breaker is in the open position	C ₂₋₁ [mA]	C ₂₋₂ [mA]	C ₂₋₃ [mA]	Р	
	The leakage current shall not exceed 2 mA L1	6,18	-	-	Р	
	L2	6,33	-	-	Р	
	L3	6,37	-	-	Р	
	L4(N)	6,29	-	-	Р	
	Electric strength test:	1500 V,	1 min, 100	mA	Р	
	Test voltage 1500 V (see 8.7.2)				Р	
	a)				Р	
	b)				Р	
	c)			_	Р	
	d)				N/A	
	e) 2000 V				N/A	

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Clause	Requirement + Test	Result - Remark	Verdict	

	TESTS "D" 1 sample	C63; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₁	D ₀₋₂	D _{O-3}	Р
	I _N (A)	<u>63</u> A			
	Sect. (mm²)	<u>16</u> mm²			
	Instantaneous tripping current	□в	⊠ C	□ D	
9.10.1	General				Р
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				Р
9.10.2	Test of time-current characteristic				Р
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	<u>71,2</u> A			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				Р
	Then steadily increased within 5 s to 1,45 l _N (A)	<u>91,4</u> A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	3,3	2,7	3,8	Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	<u>161</u> A			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	29s	26s	27s	Р
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ontacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р

	IEC 60898-1					
Clause	Requirement + Test	Result - Re	mark		Verdict	
0.40.00						
9.10.3.2	For circuit-breakers of the B – Type		_		N/A	
	Test current 3I _N (A), starting from cold		<u>A</u>			
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s				N/A	
	Test current 5 I _N (A), starting from cold		A		N/A	
	Tripping less than 0,1 s				N/A	
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.3.3						
	Test current 5I _N (A), starting from cold	315	A		Р	
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s	4,9	3,9	4,8	P	
	Test current 10 l _N (A), starting from cold	634	A	,	N/A	
	Tripping less than 0,1 s	7,6ms	7,8ms	8,0ms		
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	,		,	N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.3.4	For circuit-breakers of the D – Type				N/A	
0.10.0.1	Test current 10I _N (A), starting from cold		A		N/A	
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s	[၁]	[၁]	[5]	N/A	
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		A		N/A	
	Tripping less than 0,1 s				N/A	
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =5°C	Р
	Test current 1,13 I _N (A)	71,2A	Р
	- Passed for 1h		Р
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	120A	Р
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)	190 172 239	Р
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A
	Test current I _N (A)	63	Р
	No tripping within		
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A
	Tests "D1"	D1-1 D1-2 D1-3	Р
3.9	Resistance to mechanical shock and impact		Р
	CB shall have adequate mechanical behaviour so as to withstand the stresses imposed during installation and use		Р
9.13.1	Mechanical shock		Р
	- 50 falls on two sides of vertical board C		Р
	- Vertical board turned 90°		Р
	- 50 falls on two sides of vertical board C		Р
	During the test the circuit-breakers shall not open		Р

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Clause	Requirement + Test	Result - R	emark		Verdict
9.13.2	Mechanical impact				Р
9.13.2.2	All types:				Р
	- Impact test: 10 blows-height 10 cm, no damage				Р
9.13.2.3	Screw-in types:				N/A
	- Torque 2,5 Nm for 1 min, no damage				N/A
9.13.2.4	CB intended to be mounted on a rail				Р
	- downward vertical 50 N for 1 min				Р
	- upward vertical 50 N for 1 min, no damage				Р
9.13.2.5	Plug-in types				N/A
	The circuit-breaker are mounted in their normal position, complete with plug-in base but without cables and any cover plate				N/A
	A force of 20 N applied for 1min to the circuit-breaker (see fig 16).				N/A
	During this test the circuit-breaker part shall not become loose from the base and shall not show damage impairing further use.				N/A
9.12.11.3	Test at 1500 A:				Р
	Prospective current of 1500 A - power factor 0,93 to 0,98				Р
	Prospective current obtained (A)	<u>1,54 k</u> A			
	Power factor	0,96			
	Test voltage 1,05 Un	246	V		
	Test circuit: figure	3/5 3 min			
	T (min)				
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" = <u>35</u> mm			
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension of enclosure:xmm			
	Sequence	6 O – 2 C	0 - 0		
	I _{Peak} (A) max. value	1,97kA	1,86kA	1,87kA	
	$ ^2t \le \underline{\qquad} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	
	Max. $I^2t \le \underline{\hspace{1cm}} kA^2s$ L1	<u>8,74_</u>	11,2	9,71	Р
	L3 L4(N)				
	- No permanent arcing				Р

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Clause	Requirement + Test	Result - R	emark		Verdict
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= 440 V. The circuit – breaker is in the open position	D ₁₋₁ [mA]	D ₁₋₂ [mA]	D ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2				N/A
	L3				N/A
	L4(N)				N/A
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				N/A
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 I _N)	<u>_60,6</u> _A			Р
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 l _N) within 5s	101	A		Р
		D ₁₋₁ [min]	D ₁₋₂ [min]	D ₁₋₃ [min]	
	Tripping within 🛛 1 hour / 🗌 2 hour	103	56	37	Р

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Clause	Requirement + Test		Result - Remark	Verdict

	TESTS "D" 1 sample	C63; 4POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₁	D_{0-2}	D _{O-3}	Р
	In (A)	<u>63</u> A			
	Sect. (mm²)	<u>16</u> mm²			
	Instantaneous tripping current	□В	⊠ c	□ D	
9.10.1	General				Р
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				Р
9.10.2	Test of time-current characteristic				Р
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	<u>71,2</u> A			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				Р
	Then steadily increased within 5 s to 1,45 l _N (A)	<u>91,4</u> A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	5min42s 6n	nin09s 5r	nin30s	Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	<u>161</u> A			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	22,9s	24,7s	23,4s	Р
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р

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Clause	Requirement + Test	Result - Re	mark		Verdict
0.40.00					
9.10.3.2	For circuit-breakers of the B – Type		-		N/A
	Test current 3I _N (A), starting from cold		<u>.</u> A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3					Р
	Test current 5I _N (A), starting from cold	315A		Р	
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	10,4s	8,49s	7,96s	Р
	Test current 10 I _N (A), starting from cold	640	A	,	Р
	Tripping less than 0,1 s				 Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	161A			
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	27,3s	24,9s	25,5s	 Р
9.10.3.4					N/A
0.10.0.1	☐ For circuit-breakers of the D – Type Test current 10I _N (A), starting from cold A		A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	[9]	[၁]	[၁]	N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A		N/A	
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	110A	Р
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)	3min41s 3min24s 3min14s	Р
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р
	Test current 1,13 I _N (A)	71,2A	Р
	- Passed for 1h		Р
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I_N (A) within 5s	120A	Р
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)	3min01s 2min49s 3min14s	Р
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A
	Test current I _N (A)	63	Р
	No tripping within		
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A
	Tests "D1"	D1-1 D1-2 D1-3	Р
8.9	Resistance to mechanical shock and impact		P
	CB shall have adequate mechanical behaviour so as to withstand the stresses imposed during installation and use		Р
9.13.1	Mechanical shock		Р
	- 50 falls on two sides of vertical board C		Р
	- Vertical board turned 90°		Р
	- 50 falls on two sides of vertical board C		P
	During the test the circuit-breakers shall not open		Р

9.13.2 Mee 9.13.2.2 All 1 9.13.2.3 Scr - To 9.13.2.4 CB - do - up 9.13.2.5 Plu The pos cab A fo bre Dur bed dan 9.12.11.3 Tes	quirement + Test chanical impact types: npact test: 10 blows-height 10 cm, no damage rew-in types: orque 2,5 Nm for 1 min, no damage sintended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1min to the circuit- eaker (see fig 16).	Result - Remark	P P N/A N/A P P N/A N/A N/A N/A N/A
9.13.2.2 All 1 9.13.2.3 Scr 9.13.2.4 CB - dc - up 9.13.2.5 Plu The pos cab A fc bre Dur bec dan 9.12.11.3 Tes Pro 0,93	types: npact test: 10 blows-height 10 cm, no damage rew-in types: orque 2,5 Nm for 1 min, no damage intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-	e	P P N/A N/A P P P N/A
9.13.2.2 All 1 9.13.2.3 Scr 9.13.2.4 CB 9.13.2.4 CB - dc - up 9.13.2.5 Plu The pos cab A fc bre Dur bec dan 9.12.11.3 Tes Pro 0,93	types: npact test: 10 blows-height 10 cm, no damage rew-in types: orque 2,5 Nm for 1 min, no damage intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-	e	P P N/A N/A P P P N/A
9.13.2.3 Scr 9.13.2.4 CB 9.13.2.4 CB - dc - up 9.13.2.5 Plu The post cab A for bree darn 9.12.11.3 Test Pro 0,99.	npact test: 10 blows-height 10 cm, no damage rew-in types: orque 2,5 Nm for 1 min, no damage intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage reg-in types re circuit-breaker are mounted in their normal sition, complete with plug-in base but without oles and any cover plate orce of 20 N applied for 1 min to the circuit-	e	P N/A N/A P P P N/A
9.13.2.3 Scr - To 9.13.2.4 CB - do - up 9.13.2.5 Plu The pos cab A fo bre Dur bed dan 9.12.11.3 Tes Pro 0,99	rew-in types: orque 2,5 Nm for 1 min, no damage s intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-	e	N/A N/A P P P N/A
9.13.2.4 CB - do - up 9.13.2.5 Plu The pos cab A fo bre Dur bec dan 9.12.11.3 Tes Pro 0,99	orque 2,5 Nm for 1 min, no damage intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-		N/A P P P N/A
9.13.2.4 CB - dc - up 9.13.2.5 Plu The pos cab A fc bre Dur bec dan 9.12.11.3 Tes Pro 0,9:	intended to be mounted on a rail ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-		P P P N/A
9.13.2.5 Plu The post cab A for bre Duribed dan 9.12.11.3 Tes Pro 0,93	ownward vertical 50 N for 1 min pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-		P P N/A
9.13.2.5 Plu The post cab A for bre Duribed dan 9.12.11.3 Tes Pro 0,9:	pward vertical 50 N for 1 min, no damage ag-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1 min to the circuit-		P N/A
9.13.2.5 Plu The post cab A for bre Dur bed dan 9.12.11.3 Tes Pro 0,9: Pro	ig-in types e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1min to the circuit-		N/A
A for bre Dur bed dan Pro 0,99	e circuit-breaker are mounted in their normal sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1min to the circuit-		
pos cab A fo bre Dur beo dan 9.12.11.3 Tes Pro 0,9:	sition, complete with plug-in base but without bles and any cover plate orce of 20 N applied for 1min to the circuit-		N/A
9.12.11.3 Tes Pro 0,99	orce of 20 N applied for 1min to the circuiteaker (see fig 16).		
9.12.11.3 Tes Pro 0,9: Pro			N/A
Pro 0,9 Pro	ring this test the circuit-breaker part shall not come loose from the base and shall not show mage impairing further use.		N/A
0,99 Pro	st at 1500 A:		Р
	ospective current of 1500 A - power factor 3 to 0,98		Р
	ospective current obtained (A)	<u>1,54 k</u> A	
Pov	wer factor	0,95	
Tes	st voltage 1,05 Un	<u>425</u> V	
Tes	st circuit: figure	<u>3/5</u>	
T (r	min)	<u>3</u> min	
сор	st in free air oper wire F': ☐ 0,12 mm / ☒ 0,16 mm sistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" = <u>35</u> mm	
cop	st in enclosures oper wire F': 0,12 mm / 0,16 mm iistor R' : 0,75 Ohm / 1,5 Ohm	dimension of enclosure:xmm	
Sec	quence	6 O – 2 CO - O	
I Per	ak (A) max. value	2,11kA 2,11kA 2,11kA	
	≤ kA²s	[kA ² s] [kA ² s] [kA ² s]	
	kA^2s L	1 <u>8,83</u> <u>8,83</u> <u>8,83</u> 2	Р
	L	3	
- No	L4(N	'' — — —	Р

	IEC 60898-1				
Clause	Requirement + Test	equirement + Test Result - Remark			Verdict
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= 425 V. The circuit – breaker is in the open position	D ₁₋₁ [mA]	D ₁₋₂ [mA]	D ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	<0,01	<0,01	<0,01	Р
	L3	<0,01	<0,01	<0,01	Р
	L4(N)	<0,01	<0,01	<0,01	Р
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				Р
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 l _N)	_ <u>60,5</u> _A			Р
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	101	A		Р
		D ₁₋₁ [min]	D ₁₋₂ [min]	D ₁₋₃ [min]	
	Tripping within ⊠ 1 hour / □ 2 hour	4min07s	4min22s	4min29s	Р

IEC 60898-1					
Clause	Requirement + Test		Result - Remark	Verdict	

	TESTS "D" 1 sample	C50; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₁₄			Р
	I _N (A)	<u>50</u> A			
	Sect. (mm²)	<u>10</u> mm²			
	Instantaneous tripping current	□В	⊠ C	□ D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	56,5A			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				N/A
	Then steadily increased within 5 s to 1,45 l _N (A)	72,5A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	148s			Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	128A			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	16s			р
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р

	IEC 60898-1					
Clause	Requirement + Test Result - Remark				Verdict	
0.40.00						
9.10.3.2	For circuit-breakers of the B – Type					
	Test current 3I _N (A), starting from cold		<u>.</u> A			
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s				N/A	
	Test current 5 I _N (A), starting from cold		Α		N/A	
	Tripping less than 0,1 s				N/A	
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.3.3	For circuit-breakers of the C – Type				Р	
	Test current 5I _N (A), starting from cold	250A		Р		
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s				Р	
	Test current 10 I _N (A), starting from cold	500	Α		N/A	
	Tripping less than 0,1 s	8,34			Р	
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.3.4	For circuit-breakers of the D – Type				N/A	
0.10.0.4	Test current 10I _N (A), starting from cold		A		N/A	
	Opening time:	[s]	<u>.^</u> [s]	[s]	19/73	
	≥ 0,1 s	[5]	[5]	[၁]	N/A	
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	Α	Λ		N/A	
	Tripping less than 0,1 s				N/A	
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A	

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Clause	Requirement + Test	Result - Remark	Verdict	
	1	,		
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A	
	Tripping within	[min] [min] [min]		
	- 1h (≤ 63 A)		N/A	
	- 2h (> 63 A)		N/A	
	Test current 1,2 It (A), (three pole or four pole) starting from cold	A	N/A	
	Tripping within	[min] [min] [min]		
	- 1h (≤ 63 A)		N/A	
	- 2h (> 63 A)		N/A	
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р	
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р	
	Test current 1,13 I _N (A)	56,5A	Р	
	- Passed for 1h		Р	
	- Passed for 2h		N/A	
	Current is then steadily increased to 1,9 I_N (A) within 5s	95,0A	Р	
	Tripping within	[min] [min] [mini]		
	- 1h (≤ 63 A)	126	Р	
	- 2h (> 63 A)		N/A	
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =40°C	Р	
	Test current I _N (A)	50A	Р	
	No tripping within			
	- 1h (≤ 63 A)		Р	
	- 2h (> 63 A)		N/A	

		IEC 60898-1	
Clause	Requirement + Test	Result - Remark	Verdict

	TESTS "D" 1 sample	C40; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₁₅			Р
	I _N (A)	<u>40</u> A			
	Sect. (mm²)	<u>10</u> mm²			
	Instantaneous tripping current	□В	⊠ C	_ D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				Р
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	45,2A			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				Р
	Then steadily increased within 5 s to 1,45 l _N (A)	58,0A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	117s			Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	102s			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)	12s			
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ontacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р

	IEC 60898-1				
Clause	Requirement + Test	Result - Re	mark		Verdict
	I —				
9.10.3.2	For circuit-breakers of the B – Type				N/A
	Test current 3I _N (A), starting from cold		A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3		-1			Р
	Test current 5I _N (A), starting from cold	201	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	1,70s			Р
	<u> </u>	1			
	Test current 10 I _N (A), starting from cold	401	A		N/A
	Tripping less than 0,1 s	8,12ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	А	\		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A

	IEC 60898-1	IEC 60898-1					
Clause	Requirement + Test	Result - Remark	Verdict				
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A				
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A				
	Tripping within	[min] [min] [min]					
	- 1h (≤ 63 A)		N/A				
	- 2h (> 63 A)		N/A				
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A				
	Tripping within	[min] [min] [min]					
	- 1h (≤ 63 A)		N/A				
	- 2h (> 63 A)		N/A				
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р				
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A				
	Test current 1,13 I _N (A)	45,2A	Р				
	- Passed for 1h		Р				
	- Passed for 2h		N/A				
	Current is then steadily increased to 1,9 l _N (A) within 5s	76,0A	Р				
	Tripping within	[min] [min] [mini]					
	- 1h (≤ 63 A)	98s	Р				
	- 2h (> 63 A)		N/A				
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	Р				
	Test current I _N (A)	40A	Р				
	No tripping within						
	- 1h (≤ 63 A)		Р				
	- 2h (> 63 A)		N/A				

		IEC 60898-1		
Clause	Requirement + Test		Result - Remark	Verdict

	TESTS "D" 1 sample	C32; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D _{O-16}			Р
	I _N (A)	<u>32</u> A			
	Sect. (mm²)	<u>6</u> mm²			
	Instantaneous tripping current	□В	\boxtimes C	D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				Р
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	36,2A			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				N/A
	Then steadily increased within 5 s to 1,45 I _N (A)	46,4A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	36s			Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	81,6A			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	16s			Р
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р

	IEC 60898-1				
Clause	Requirement + Test	Result - Re	mark		Verdict
	En circuit baselone of the D. Time				
9.10.3.2	For circuit-breakers of the B – Type	T	_		N/A
	Test current 3I _N (A), starting from cold		_A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	Α			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3					Р
	Test current 5I _N (A), starting from cold	160	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	1,64s			Р
	Test current 10 I _N (A), starting from cold	320	A		Р
	Tripping less than 0,1 s	17ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.4	For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		A		N/A
	Opening time:	[s]	<u>./`</u> [s]	[s]	
	≥ 0,1 s	اوا	[0]	[0]	N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A	A		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A

	IEC 60898-1		
Clause	Requirement + Test	Result - Remark	Verdict
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р
	Test current 1,13 I _N (A)	36,2A	Р
	- Passed for 1h		Р
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I_N (A) within 5s	60,8A	Р
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)	29s	Р
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =40°C	Р
	Test current I _N (A)	32A	Р
	No tripping within		
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A

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Clause	Requirement + Test		Result - Remark	Verdict

	TESTS "D" 1 sample	C25; 1POLE	Р
8.6	Automatic operation		Р
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р
9.10	Tests "D ₀ "	D ₀₋₁₇	Р
	I _N (A)	<u>25</u> A	
	Sect. (mm²)	<u>4</u> mm²	
	Instantaneous tripping current	□B ⊠C □D	
9.10.1	General		N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results		N/A
9.10.2	Test of time-current characteristic		N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	25A	Р
	- 1 h (I _N ≤ 63 A)	28,3s	Р
	- 2 h (I _N > 63 A)		N/A
	No tripping		N/A
	Then steadily increased within 5 s to 1,45 l _N (A)		Р
	- Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	63,8A	Р
	opening time not less than 1 s or more than	[s] [s] [s]	
	- 60 s (≤ 32 A)	16s	Р
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct oper	ning of the contacts	Р
9.10.3.1	General test conditions		Р
	For the lower values of the test current the test is made once, at any convenient voltage.		Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.		Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		Р
	The tripping time of the O operation is measured		Р
	After each operation the indicating means shall show the open position of the contacts		Р

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Clause	Requirement + Test	Result - Re	mark		Verdict
		1			1
9.10.3.2	For circuit-breakers of the B – Type	<u>, </u>			N/A
	Test current 3I _N (A), starting from cold		_A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3		-			Р
	Test current 5I _N (A), starting from cold	125	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	1,02s			Р
	Test current 10 I _N (A), starting from cold	250	_ A		N/A
	Tripping less than 0,1 s	7,24ms	<u> </u>		Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.4	For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	'.			N/A
	Test current 20 I_N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A	λ.		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A

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Clause	Requirement + Test	Result - Remark	Verdict		
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р		
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р		
	Test current 1,13 I _N (A)	28,3A	Р		
	- Passed for 1h		Р		
	- Passed for 2h		N/A		
	Current is then steadily increased to 1,9 I_N (A) within 5s	47,5A	Р		
	Tripping within	[min] [min] [mini]			
	- 1h (≤ 63 A)	53	Р		
	- 2h (> 63 A)		N/A		
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	Р		
	Test current I _N (A)	25A	Р		
	No tripping within				
	- 1h (≤ 63 A)		Р		
	- 2h (> 63 A)		N/A		

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Clause	Requirement + Test		Result - Remark	Verdict

	TESTS "D" 1 sample	C20; 1POLE	:		Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D _{O-18}			Р
	I _N (A)	<u>20</u> A			
	Sect. (mm²)	<u>2,5</u> mm²			
	Instantaneous tripping current	□В	⊠ C	□ D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:				Р
	- 1 h (I _N ≤ 63 A)	22,7A			Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				Р
	Then steadily increased within 5 s to 1,45 l _N (A)	29,0A			Р
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	38s			Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	51,0A			Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	14s			Р
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ontacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р

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Clause	Requirement + Test	Result - Re	mark		Verdict
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type	-			N/A
	Test current 3I _N (A), starting from cold		_A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3		-			Р
	Test current 5I _N (A), starting from cold	100	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	1,58s			Р
	Test current 10 I _N (A), starting from cold	201	_ A		N/A
	Tripping less than 0,1 s	8,15ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		_A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	F	4		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict		
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A		
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р		
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р		
	Test current 1,13 I _N (A)	22,6A	Р		
	- Passed for 1h		Р		
	- Passed for 2h		N/A		
	Current is then steadily increased to 1,9 l _N (A) within 5s	38A	Р		
	Tripping within	[min] [min] [mini]			
	- 1h (≤ 63 A)	37	Р		
	- 2h (> 63 A)		N/A		
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	Р		
	Test current I _N (A)		Р		
	No tripping within				
	- 1h (≤ 63 A)		Р		
	- 2h (> 63 A)		N/A		

	TESTS "D" 1 sample	C16; 1POLE	Р
8.6	Automatic operation		Р
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures protection of the circuit, without prema operation.		Р

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Clause	Requirement + Test	Result - Rer	mark		Verdict
	-				
9.10	Tests "D ₀ "	D _{O-19}			Р
	In (A)	<u>16</u> A			
	Sect. (mm²)	<u>2,5</u> mm²			
	Instantaneous tripping current	□В	⊠ C	☐ D	
9.10.1	General	ı			N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	18,1			Р
	- 1 h (I _N ≤ 63 A)				Р
	- 2 h (I _N > 63 A)				N/A
	No tripping				Р
	Then steadily increased within 5 s to 1,45 l _N (A)	23,2			Р
	- Tripping within	[min]	[min]	[mini]	-
	- 1h (≤ 63 A)	121			Р
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:				Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				Р
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct open	ing of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type				N/A
	Test current 3I _N (A), starting from cold		Ą		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		Ą		N/A

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Clause	Requirement + Test	Result - Re	mark		Verdict
	<u></u>				
	Tripping less than 0,1 s	A			N/A
*)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3					Р
	Test current 5I _N (A), starting from cold	80	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s	9,62s			Р
	Test current 10 I _N (A), starting from cold	161	_ A		N/A
	Tripping less than 0,1 s	9,62ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	40,8A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	14,0s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type	- I			N/A
	Test current 10I _N (A), starting from cold		_A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	P	\		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A
	Test current 1,1 It (A), (two pole) starting from cold		<u>.</u> A		N/A
	Tripping within	[min]	[min]	[min]	
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
			1
	Test current 1,2 It (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р
	Test current 1,13 I _N (A)	18,1A	Р
	- Passed for 1h		Р
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	30,4A	Р
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)	108	Р
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	Р
	Test current I _N (A)	16	Р
	No tripping within		
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A

	TESTS "D" 1 sample	C10; 1POLE	Р
8.6	Automatic operation		Р
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р

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Clause	Requirement + Test	Result - Remark		Verdict
	I _N (A)	10A		
	Sect. (mm²)	1,5mm²		
	Instantaneous tripping current	B ⊠ C	D	
9.10.1	General			N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results			N/A
9.10.2	Test of time-current characteristic			N/A
9.10.2.1	Test current 1,13 l _N (A) starting from cold for:			Р
	- 1 h (I _N ≤ 63 A)			Р
	- 2 h (I _N > 63 A)			N/A
	No tripping			Р
	Then steadily increased within 5 s to 1,45 l _N (A)			Р
	- Tripping within	[min] [min]	[mini]	
	- 1h (≤ 63 A)			Р
	- 2h (> 63 A)			N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:			Р
	opening time not less than 1 s or more than	[s] [s]	[s]	
	- 60 s (≤ 32 A)			Р
	- 120 s (> 32 A)			N/A
9.10.3	Test of instantaneous tripping and of correct open	ning of the contacts		Р
9.10.3.1	General test conditions			Р
	For the lower values of the test current the test is made once, at any convenient voltage.			Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.			Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min			Р
	The tripping time of the O operation is measured			Р
	After each operation the indicating means shall show the open position of the contacts			Р
9.10.3.2	☐ For circuit-breakers of the B – Type			N/A
	Test current 3I _N (A), starting from cold	A		
	Opening time:	[s] [s]	[s]	
	≥ 0,1 s			N/A
	Test current 5 I _N (A), starting from cold	A		N/A
	The standard of			
	Tripping less than 0,1 s			N/A

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Clause	Requirement + Test	Result - Re	emark		Verdict
		T.			
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3		•			Р
	Test current 5I _N (A), starting from cold	50	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	100	A		N/A
	Tripping less than 0,1 s	9,41ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	25,5A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	11,9s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type	•			N/A
	Test current 10I _N (A), starting from cold		_A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		A		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A
	Test current 1,1 It (A), (two pole) starting from cold		_A		N/A
	Tripping within	[min]	[min]	[min]	
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Test current 1,2 It (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		Р
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	Р
	Test current 1,13 I _N (A)	A	Р
	- Passed for 1h		Р
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	A	Р
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	Р
	Test current I _N (A)		Р
	No tripping within		
	- 1h (≤ 63 A)		Р
	- 2h (> 63 A)		N/A

	TESTS "D" 1 sample	C6; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₂₁			Р
	In (A)	<u>30,1</u> A			
	Sect. (mm²)	<u>1,0</u> mm²			
	Instantaneous tripping current	□в	⊠ C	□ D	

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Clause	Requirement + Test	Result - Re	mark		Verdict	
9.10.1	General					
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A	
9.10.2	Test of time-current characteristic				N/A	
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:				N/A	
	- 1 h (I _N ≤ 63 A)				N/A	
	- 2 h (I _N > 63 A)				N/A	
	No tripping				N/A	
	Then steadily increased within 5 s to 1,45 I _N (A)				N/A	
	- Tripping within	[min]	[min]	[mini]		
	- 1h (≤ 63 A)				N/A	
	- 2h (> 63 A)				N/A	
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:				N/A	
	opening time not less than 1 s or more than	[s]	[s]	[s]		
	- 60 s (≤ 32 A)				N/A	
	- 120 s (> 32 A)				N/A	
9.10.3	Test of instantaneous tripping and of correct open	ing of the co	ntacts		Р	
9.10.3.1	General test conditions				Р	
	For the lower values of the test current the test is made once, at any convenient voltage.				Р	
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р	
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р	
	The tripping time of the O operation is measured				P	
	After each operation the indicating means shall show the open position of the contacts				Р	
9.10.3.2	For circuit-breakers of the B – Type				N/A	
	Test current 3I _N (A), starting from cold		Α			
	Opening time:	[s]	[s]	[s]		
	≥ 0,1 s				N/A	
	Test current 5 I _N (A), starting from cold		A		N/A	
	Tripping less than 0,1 s				N/A	
*)	Test current 2,55 IN (A) starting from cold for:	Α			N/A	
/ *see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]		

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Clause	Requirement + Test	ement + Test Result - Remark			Verdict
	- 60 s (≤ 32 A)				NI/A
	- 120 s (> 32 A)				N/A
0.40.00	` '				N/A
9.10.3.3	For circuit-breakers of the C – Type	00.4	Δ.		P
	Test current 5I _N (A), starting from cold	30,1	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				P
	Test current 10 I _N (A), starting from cold	60,1	_ A		N/A
	Tripping less than 0,1 s	9,25ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	15,3A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	16,1s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		Ą		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A			N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A
	Test current 1,1 It (A), (two pole) starting from cold		A		N/A
	Tripping within	[min]	[min]	[min]	
	- 1h (≤ 63 A)			· · · · · · · · · · · · · · · · · · ·	N/A
	- 2h (> 63 A)				N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold		A		N/A
	Tripping within	[min]	[min]	[min]	
	- 1h (≤ 63 A)	1	_ <u> </u>		N/A
	- 2h (> 63 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A
	Test current 1,13 l _N (A)	A	N/A
	- Passed for 1h		N/A
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 l _N (A) within 5s	A	N/A
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A
	Test current I _N (A)		N/A
	No tripping within		
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
			_
		C5; 1POLE	Р
8.6	Automatic operation		Р
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р
9.10	Tests "D ₀ "	D ₀₋₂₂	Р
	In (A)	<u>5,0</u> A	
1			

0.0	Automatic operation		
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р
9.10	Tests "D ₀ "	D ₀₋₂₂	Р
	I _N (A)	<u>5,0</u> A	
	Sect. (mm²)	<u>1,0</u> mm²	
	Instantaneous tripping current	□ B	
9.10.1	General		N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results		N/A
9.10.2	Test of time-current characteristic		N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:		N/A
	- 1 h (I _N ≤ 63 A)		N/A
	- 2 h (I _N > 63 A)		N/A
	No tripping		N/A
	Then steadily increased within 5 s to 1,45 l _N (A)		N/A

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Clause	Requirement + Test	Result - Rer	mark		Verdict
	T = V	l			
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:				N/A
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct open	ing of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type	l			N/A
	Test current 3I _N (A), starting from cold		A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		A		N/A
	Tripping less than 0,1 s				N/A
	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3					Р
	Test current 5I _N (A), starting from cold	25	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	50,1	A		N/A
	Tripping less than 0,1 s	5,04ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	10,2A			N/A

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Clause	Requirement + Test	Result - Remark	Verdict
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s] [s] [s]	
	- 60 s (≤ 32 A)	13,4s	Р
	- 120 s (> 32 A)		N/A
9.10.3.4	☐ For circuit-breakers of the D – Type		N/A
	Test current 10I _N (A), starting from cold	A	N/A
	Opening time:	[s] [s] [s]	
	≥ 0,1 s		N/A
	Test current 20 I_N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A	N/A
	Tripping less than 0,1 s		N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:		N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s] [s] [s]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A
	Test current 1,13 I _N (A)	A	N/A
	- Passed for 1h		N/A
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	A	N/A

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Clause	Requirement + Test	Result - Re	mark		Verdict
	Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)	[111111]	[]	[]	N/A
	- 111 (\$ 63 A) - 2h (\$ 63 A)				N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T =	°C		N/A
	Test current I _N (A)				N/A
	No tripping within				
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
	2.1 (* 337)				
	TESTS "D" 1 sample	C4; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D ₀₋₂₂			Р
	I _N (A)	<u>4,0</u> A			
	Sect. (mm²)	<u>1,0</u> mm²			
	Instantaneous tripping current	□В	⊠ C	D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:				N/A
	- 1 h (I _N ≤ 63 A)				N/A
	- 2 h (I _N > 63 A)				N/A
	No tripping				N/A
	Then steadily increased within 5 s to 1,45 I _N (A)				N/A
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:				N/A
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A

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Clause	Requirement + Test	Result - Rer	nark		Verdict
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct open	ing of the co	ntacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type				N/A
	Test current 3I _N (A), starting from cold		A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		A		N/A
	Tripping less than 0,1 s				N/A
	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3	For circuit-breakers of the C – Type				Р
	Test current 5I _N (A), starting from cold	20,1	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	40,1	_ A		N/A
	Tripping less than 0,1 s	8,43ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	10,2A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	13,4s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		Ą		N/A
	Opening time:	[s]	[s]	[s]	

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Clause	Requirement + Test	Result - Remark	Verdict		
			N1/A		
	≥ 0,1 s		N/A		
	Test current 20 I_N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A	N/A		
	Tripping less than 0,1 s		N/A		
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:		N/A		
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s] [s] [s]			
	- 60 s (≤ 32 A)		N/A		
	- 120 s (> 32 A)		N/A		
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A		
	Test current 1,1 lt (A), (two pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A		
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A		
	Test current 1,13 I _N (A)	A	N/A		
	- Passed for 1h		N/A		
	- Passed for 2h		N/A		
	Current is then steadily increased to 1,9 I _N (A) within 5s	A	N/A		
	Tripping within	[min] [min] [mini]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A		
	Test current I _N (A)		N/A		
	No tripping within				
	- 1h (≤ 63 A)		N/A		

Ρ

Ρ

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Clause	Requirement + Test	Result - Remark	Verdict	
	- 2h (> 63 A)		N/A	
	TESTS "D" 1 sample	C3; 1POLE	Р	
8.6	Automatic operation		Р	
8.6.1	Standard time-current zone		Р	
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р	
9.10	Tests "D ₀ "	D ₀₋₂₃	Р	
	I _N (A)	<u>3,0</u> A		
	Sect. (mm²)	<u>1,0</u> mm²		
	Instantaneous tripping current	□ B ⊠ C □ D		
9.10.1	General		N/A	
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results		N/A	
9.10.2	Test of time-current characteristic		N/A	
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:		N/A	
	- 1 h (I _N ≤ 63 A)		N/A	
	- 2 h (I _N > 63 A)		N/A	
	No tripping		N/A	
	Then steadily increased within 5 s to 1,45 I _N (A)		N/A	
	- Tripping within	[min] [min] [mini]		
	- 1h (≤ 63 A)		N/A	
	- 2h (> 63 A)		N/A	
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:		N/A	
	opening time not less than 1 s or more than	[s] [s] [s]		
	- 60 s (≤ 32 A)		N/A	
	- 120 s (> 32 A)		N/A	
9.10.3	Test of instantaneous tripping and of correct opening of the contacts			
9.10.3.1	General test conditions		Р	
	For the lower values of the test current the test is made once, at any convenient voltage.		Р	

For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.

The sequence of operation is: O-CO-CO-CO

The tripping time of the O operation is measured

Interval time: > 3 min

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Clause	Requirement + Test	Result - Re	mark		Verdict
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type	-1			N/A
	Test current 3I _N (A), starting from cold		<u>.</u> A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		.A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3					Р
	Test current 5I _N (A), starting from cold	15	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	30,1	A		N/A
	Tripping less than 0,1 s	10,7ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	7,66A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	14,2s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		Α		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I_N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	A	1		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict			
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A			
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A			
	Tripping within	[min] [min] [min]				
	- 1h (≤ 63 A)		N/A			
	- 2h (> 63 A)		N/A			
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A			
	Tripping within	[min] [min] [min]				
	- 1h (≤ 63 A)		N/A			
	- 2h (> 63 A)		N/A			
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A			
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A			
	Test current 1,13 I _N (A)	A	N/A			
	- Passed for 1h		N/A			
	- Passed for 2h		N/A			
	Current is then steadily increased to 1,9 I _N (A) within 5s	A	N/A			
	Tripping within	[min] [min] [mini]			
	- 1h (≤ 63 A)		N/A			
	- 2h (> 63 A)		N/A			
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A			
	Test current I _N (A)		N/A			
	No tripping within					
	- 1h (≤ 63 A)		N/A			
	- 2h (> 63 A)		N/A			

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Clause	Requirement + Test		Result - Remark	Verdict		

	TESTS "D" 1 sample	C2; 1POLE	Р
8.6	Automatic operation		Р
8.6.1	Standard time-current zone		Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		Р
9.10	Tests "D ₀ "	D _{O-24}	Р
	I _N (A)	<u>2,0</u> A	
	Sect. (mm²)	<u>1,0</u> mm²	
	Instantaneous tripping current	□ B □ C □	D
9.10.1	General		N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results		N/A
9.10.2	Test of time-current characteristic		N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:		N/A
	- 1 h (I _N ≤ 63 A)		N/A
	- 2 h (I _N > 63 A)		N/A
	No tripping		N/A
	Then steadily increased within 5 s to 1,45 I _N (A)		N/A
	- Tripping within	[min] [min] [min	i]
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:		N/A
	opening time not less than 1 s or more than	[s] [s] [s]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct open	ning of the contacts	Р
9.10.3.1	General test conditions		Р
	For the lower values of the test current the test is made once, at any convenient voltage.		Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.		Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		Р
	The tripping time of the O operation is measured		Р
	After each operation the indicating means shall show the open position of the contacts		Р

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Clause	Requirement + Test	Result - Re	mark		Verdict
9.10.3.2	For circuit-breakers of the B – Type			N/A	
	Test current 3I _N (A), starting from cold		_A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3		1			Р
	Test current 5I _N (A), starting from cold	10	A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	20,1	A		N/A
	Tripping less than 0,1 s	9,75ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	5,10A		N/A	
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	16,5s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	For circuit-breakers of the D – Type	_			N/A
	Test current 10I _N (A), starting from cold		Α		N/A
	Opening time:	[s]	 [s]	[s]	
	≥ 0,1 s	1-1		1-1	N/A
	Test current 20 I_N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	/	A		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				N/A

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Clause	Requirement + Test	Result - Remark	Verdict		
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A		
	Tripping within	[min] [min] [min]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A		
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A		
	Test current 1,13 I _N (A)	A	N/A		
	- Passed for 1h		N/A		
	- Passed for 2h		N/A		
	Current is then steadily increased to 1,9 I_N (A) within 5s	A	N/A		
	Tripping within	[min] [min] [mini]			
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A		
	Test current I _N (A)		N/A		
	No tripping within				
	- 1h (≤ 63 A)		N/A		
	- 2h (> 63 A)		N/A		

		9			
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Clause	Requirement + Test		Result - Remark	Verdict	

	TESTS "D" 1 sample	C1; 1POLE			Р
8.6	Automatic operation				Р
8.6.1	Standard time-current zone				Р
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				Р
9.10	Tests "D ₀ "	D _{O-25}			Р
	I _N (A)	<u>1,0</u> A			
	Sect. (mm²)	<u>1,0</u> mm²			
	Instantaneous tripping current	□В	⊠ C	□ D	
9.10.1	General				N/A
	If the test is made in a test chamber, it shall be made in still air; the volume of the test chamber shall be such as not to affect the test results				N/A
9.10.2	Test of time-current characteristic				N/A
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:				N/A
	- 1 h (I _N ≤ 63 A)				N/A
	- 2 h (I _N > 63 A)				N/A
	No tripping				N/A
	Then steadily increased within 5 s to 1,45 l _N (A)				N/A
	- Tripping within	[min]	[min]	[mini]	
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:				N/A
	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct oper	ning of the co	ontacts		Р
9.10.3.1	General test conditions				Р
	For the lower values of the test current the test is made once, at any convenient voltage.				Р
	For the upper values of the test current the test is made at rated voltage Un(phase to neutral) with a power factor between 0,95 and 1.				Р
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				Р
	The tripping time of the O operation is measured				Р

	IEC 60898-1				
Clause	Requirement + Test	Result - Re	emark		Verdict
	After each operation the indicating means shall show the open position of the contacts				Р
9.10.3.2	☐ For circuit-breakers of the B – Type	•			N/A
	Test current 3I _N (A), starting from cold		_A		
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 5 I _N (A), starting from cold		_A		N/A
	Tripping less than 0,1 s				N/A
*)	Test current 2,55 IN (A) starting from cold for:	А			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A
9.10.3.3	For circuit-breakers of the C – Type	•			Р
	Test current 5I _N (A), starting from cold	5	_A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				Р
	Test current 10 I _N (A), starting from cold	10,0	_ A		N/A
	Tripping less than 0,1 s	9,82ms			Р
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:	2,55A			N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	14,6s			Р
	- 120 s (> 32 A)				N/A
9.10.3.4	☐ For circuit-breakers of the D – Type				N/A
	Test current 10I _N (A), starting from cold		_A		N/A
	Opening time:	[s]	[s]	[s]	
	≥ 0,1 s				N/A
	Test current 20 I _N (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold	,	4		N/A
	Tripping less than 0,1 s				N/A
9.10.2.2 *)	Test current 2,55 IN (A) starting from cold for:				N/A
*see Annex 1 acc. EN60898-1	opening time not less than 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)				N/A
	- 120 s (> 32 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		N/A
	Test current 1,1 It (A), (two pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 lt (A), (three pole or four pole) starting from cold	A	N/A
	Tripping within	[min] [min] [min]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		N/A
	a) Ambient temperature of (35 \pm 2) K below the ambient air reference temperature	T =°C	N/A
	Test current 1,13 I _N (A)	A	N/A
	- Passed for 1h		N/A
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 l _N (A) within 5s	A	N/A
	Tripping within	[min] [min] [mini]	
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 \pm 2) K above the ambient air reference temperature	T =°C	N/A
	Test current I _N (A)		N/A
	No tripping within		
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A

	TESTS "E ₁ " 3 samples C63, 1POLE,			Р	
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity E ₁₋₁ E ₁₋₂ E ₁₋₃				P
	Service short-circuit capacity (Ics):	6,0kA			
	Test circuit: figure:	<u>3</u>			
	Test voltage 1,05 Un	<u>246</u> V			
	Prospective current:	6,0kA			
	Prospective current obtained:	6,07 kA			

	IEC 60898-1				
Clause	Requirement + Test	Result - R	emark		Verdict
	Power factor:	0,650,7	0		
	Tower radio				
	Power factor obtained:	<u>0,67</u>			
	Sequence:	0-0-0	<u>0</u>		
	T (min):	3	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" =45	5 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		ns of enclos _x		
	I _{Peak} (A) max. value:	4,86kA	4,86kA	4,86kA	
	l²t ≤ kA²s	[kA ² s]	[kA ² s]	[kA ² s]	
	Max. $I^2t \leq \underline{\qquad} kA^2s$ L1 L2 L3	<u>70,7</u> ——	<u>37,3</u> 	<u>47,4</u> ——	Р
	L4(N)				
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2				N/A
	L3				N/A
	L4(N)				N/A
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	а)				Р
	b)				N/A

	IEC 60898-1				
Clause	Requirement + Test	Result - R	emark		Verdict
		1			
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 I _N)	60,8	_A		
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 l _N) within 5s	101	_A		
		E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within ⊠ 1 hour / ☐ 2 hour	<u>33s</u>	<u>19s</u>	<u>71s</u>	Р
9.12.11.4. 2	Test "E ₁ "(Test at service short-circuit capacity) three phase tests for single circuit-breakers	E ₁₋₄	E ₁₋₅	E ₁₋₆	Р
	Service short-circuit capacity (Ics):	6,0_	kA		
	Test circuit: figure	3			
	Test voltage 1,05 Un	420_	V		
	Prospective current:	6,0	kA		
	Prospective current obtained:	6,0	6kA		
	Power factor:	0,65-0,	70	_	
	Power factor obtained:	0,68_			
	Sequence:	3/5_			
	T (min):	3	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		45 mm		-1
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		ns of enclo x		Р
	I _{Peak} (A) max. value:	4,47_	kA		Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р

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Clause	Requirement + Test	Result - R	emark		Verdict
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₄ [mA]	E ₁₋₅ [mA]	E ₁₋₆ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	-	-	-	N/A
	L3	-	-	-	N/A
	L4(N)	-	-	-	N/A
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.3)				Р
	a)				Р
	b)				N/A
	(c)				Р
	d) 2000 V				Р
	Test current 0.85x non-tripping current (1,13 l _N)	60,8	A		Р
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 l _N) within 5s	101	A		Р
		E ₁₋₄ [min]	E ₁₋₅ [min]	E ₁₋₆ [min]	
	Tripping within 🛛 1 hour / 🗌 2 hour	18s	10s	47s	Р
	TESTS "E ₁ " 3 samples C1, 1POLE,				Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р

	TESTS "E ₁ " 3 samples C1, 1POLE,				Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	Service short-circuit capacity (Ics):	<u>6,0kA</u>			
	Test circuit: figure	<u>3</u>			
	Test voltage 1,05 Un	<u>246</u> V			
	Prospective current:	<u>6,0kA</u>			
	Prospective current obtained:	6,07 kA			
	Power factor	0,650,70	<u>)</u>		
	Power factor obtained:	0,67			
	Sequence	<u>0-0-C</u>	<u>0</u>		
	T (min)	<u>3</u>	min		

	IEC 60898-1				
Clause	Requirement + Test	Result - Re	emark		Verdict
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	"a" =45	5 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimension x	s of enclos		1
	I _{Peak} (A) max. value:	393A	393A	393A	
	$I^2t \leq \underline{\hspace{1cm}} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	
	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	<u>0,48</u> 	0,206 —— ——	0,275 - - - -	Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	1
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2				N/A
	L3				N/A
	L4(N)				N/A
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				N/A
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 I _N)	0,97	_A		
	- Passed for 1h				Р
	- Passed for 2h				N/A

	IEC 60898-1				
Clause	Requirement + Test	Result - R	emark		Verdict
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	1,60_	A		
		E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within 🛛 1 hour / 🗌 2 hour	103s	<u>197s</u>	<u>128s</u>	Р
9.12.11.4. 2	Test "E ₁ "(Test at service short-circuit capacity) three phase tests for single circuit-breakers	E ₁₋₄	E ₁₋₅	E ₁₋₆	Р
	Service short-circuit capacity (Ics)	6,0	kA		
	Test circuit: figure	3			
	Test voltage 1,05 Un	420_	V		
	Prospective current	6,0	kA		
	Prospective current obtained	6,0	6kA		
	Power factor	0,65-0,	70	-	
	Power factor obtained	0,68_			
	Sequence	3/5			
	T (min)	3	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	"a" =	45 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		ns of enclos _x		Р
	I _{Peak} (A) max. value:	357	A		Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₄ [mA]	E ₁₋₅ [mA]	E ₁₋₆ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	-	-	-	N/A
	L3	-	-	-	N/A

9.12.11.4.	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	TESTS "E ₁ " 3 samples C63, 2POLE,				Р
		1		1	1
	Tripping within 🛛 1 hour / 🗌 2 hour	59s	67s	100s	Р
		E ₁₋₄ [min]	E 1-5 [min]	E ₁₋₆ [min]	
	Current is then steadily increased to 1,1 x tripping current (1,45 I_N) within 5s	1,60	A		Р
	- Passed for 2h				N/A
	- Passed for 1h				Р
	Test current 0.85x non-tripping current (1,13 ln)	0,96_	A		Р
	d) 2000 V				Р
	c)				Р
	b)				N/A
	a)				Р
	Test voltage 1500 V (see 9.7.3)				Р
	Electric strength test:				Р
	L4(N)			-	N/A
Clause	Requirement + Test	Result - R	emark		Verdict
	IEC 60898-1	1			Г
	Fage 105 01 129		Кероп	INO. CINZS	1010 001

	TESTS "E ₁ " 3 samples C63, 2POLE,				Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	Service short-circuit capacity (Ics):	6,0kA			
	Test circuit: figure	<u>3</u>			
	Test voltage 1,05 Un	<u>426</u> V			
	Prospective current	6,0kA			
	Prospective current obtained:	6,07kA			
	Power factor	0,650,7	<u>0</u>		
	Power factor obtained:	0,67			
	Sequence:	0-0-0	<u>O</u>		
	T (min):	<u>3</u>	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" =45	5 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		s of enclos		
	I _{Peak} (A) max. value	5,08kA	5,08kA	5,08kA	
	$I^2t \leq \underline{\hspace{1cm}} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	

	IEC 60898-1				
Clause	Requirement + Test	Result - R	Result - Remark		
	$\label{eq:max.l2t} \text{Max. l2t} \leq \underline{\qquad} \text{kA2s} \qquad \qquad \text{L1} \\ \text{L2} \\ \text{L3} \\ \text{L4(N)}$	<u>88,2</u> 	<u>82,0</u> 	63,6 —— ——	Р
	- No permanent arcing		<u> </u>		Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	<0,01	<0,01	<0,01	Р
	L3	-	-	-	N/A
	L4(N)	-	-	-	N/A
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				N/A
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 l _N)	61,0	_A		
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	101	A		
		E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within ⊠ 1 hour / ☐ 2 hour	<u>1,1</u>	4,2	<u>1,7</u>	Р

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Clause	Requirement + Test	Result - Remark	Verdict

	TESTS "E ₁ " 3 samples C1, 2POLE,				Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	Service short-circuit capacity (lcs):	6,0kA			
	Test circuit: figure:	<u>3</u>			
	Test voltage 1,05 Un	<u>426</u> V			
	Prospective current:	6,0kA			
	Prospective current obtained:	6,02 kA			
	Power factor	0,650,7	<u>0</u>		
	Power factor obtained:	0,67			
	Sequence:	0-0-0	<u>O</u>		
	T (min):	3	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" =45	5 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm	dimensions of enclosure:xmm			
	I _{Peak} (A) max. value:	412A	412A	412A	
	$I^2t \leq \underline{\hspace{1cm}} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	<u>0,355</u> 	<u>0,467</u> 	<u>0,346</u> _ _ 	Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
_	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	

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	IEC 60898	-1				
Clause	Requirement + Test		Result - R	emark		Verdict
	The leakage current shall not exceed 2 mA	L1	<0,01	<0,01	<0,01	P
	The leakage current shall not exceed 2 mA	L1 L2	<0,01	<0,01	<0,01	<u>г</u> Р
		L2 L3	-	<u> </u>	-	N/A
	L4			_	_	N/A
	Electric strength test:	(14)				P
	Test voltage 1500 V (see 9.7.2)					' P
	a)					' P
	b)					N/A
	c)					P
	d)					N/A
	e) 2000 V					N/A
	Test current 0.85x non-tripping current (1,13 ln	١)	0,97	_A		
	- Passed for 1h	,				P
	- Passed for 2h					N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s		1,60_	A		
			E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within ⊠ 1 hour / ☐ 2 hour		2,6	<u>1,8</u>	<u>1,1</u>	Р
				·		
	TESTS "E ₁ " 3 samples C63, 4POLE			ı	ı	Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capaci	ty	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	Service short-circuit capacity (Ics)	:	<u>6,0kA</u>			
	Test circuit: figure	:	<u>3</u>			
	Test voltage 1,05 Un		<u>425</u> V			
	Prospective current	:	6,0kA			
	Prospective current obtained					
	Power factor	:	0,650,7	0		
	Power factor obtained	:	0,68			

<u>0-0-C0</u>

__<u>3</u>____min "a" = __45___ mm

Test in free air

9.12.9.2

T (min):

copper wire F': \square 0,12 mm / \boxtimes 0,16 mm resistor R' : \square 0,75 Ohm / \boxtimes 1,5 Ohm

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Clause	Requirement + Test	Result - R	emark		Verdict
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		ns of enclos		
	I _{Peak} (A) max. value:	4,66kA	4,48kA	5,16kA	
	$I^2t \leq \underline{\hspace{1cm}} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	110 ———————————————————————————————————	66 ———————————————————————————————————	76,9 - - 	Р
	- No permanent arcing		l		Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	<0,01	<0,01	<0,01	Р
	L3	<0,01	<0,01	<0,01	Р
	L4(N)	<0,01	<0,01	<0,01	Р
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				N/A
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 l _N)	<u>60,5</u>	_A		
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 l _N) within 5s	100	_A		

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Clause	Requirement + Test	Result - R	emark		Verdict
		-			
		E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within 🛛 1 hour / 🗌 2 hour	6min04s	<u>5min47s</u>	<u>5min54s</u>	Р
	TESTS "E ₁ " 3 samples C1, 4POLE				Р
9.12.11.4. 2	Test E ₁ : Test at service short-circuit capacity	E ₁₋₁	E ₁₋₂	E ₁₋₃	Р
	Service short-circuit capacity (Ics)	6,0kA		1	
	Test circuit: figure	: <u>3</u>			
	Test voltage 1,05 Un	<u>425</u> V			
	Prospective current	6,0kA			
	Prospective current obtained	6,10kA			
	Power factor	0,650,7	<u>0</u>		
	Power factor obtained	0,69			
	Sequence	0-0-0	<u>0</u>		
	T (min)	: <u>3</u>	min		
9.12.9.2	Test in free air copper wire F': ☐ 0,12 mm / ☒ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☒ 1,5 Ohm	"a" =4	5 mm		
9.12.9.3	Test in enclosures copper wire F': ☐ 0,12 mm / ☐ 0,16 mm resistor R' : ☐ 0,75 Ohm / ☐ 1,5 Ohm		ns of enclos		
	I _{Peak} (A) max. value	1,49kA	1,34kA	1,42kA	
	$ 1^2t \le \underline{\hspace{1cm}} kA^2s$	[kA ² s]	[kA ² s]	[kA ² s]	
	Max. $I^2t \leq \underline{\hspace{1cm}} kA^2s$ L1 L2 L3 L4(N		3,43 —— ——	3,94_ — —— —— ——	Р
	- No permanent arcing				Р
	- No flash-over between poles or between poles and frame				Р
	- No blowing of the fuses F and F'				Р
	- Polyethylene foil shows no holes				Р
	After the test:				
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				Р

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Clause	Requirement + Test	Result - R	emark		Verdict
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.=440 V. The circuit – breaker is in the open position	E ₁₋₁ [mA]	E ₁₋₂ [mA]	E ₁₋₃ [mA]	
	The leakage current shall not exceed 2 mA L1	<0,01	<0,01	<0,01	Р
	L2	<0,01	<0,01	<0,01	Р
	L3	<0,01	<0,01	<0,01	Р
	L4(N)	<0,01	<0,01	<0,01	Р
	Electric strength test:				Р
	Test voltage 1500 V (see 9.7.2)				Р
	a)				Р
	b)				N/A
	c)				Р
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 l _N)	0,97_	_A		
	- Passed for 1h				Р
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	1,62	A		
		E ₁₋₁ [min]	E ₁₋₂ [min]	E ₁₋₃ [min]	
	Tripping within ⊠ 1 hour / ☐ 2 hour	<u>7min31s</u>	8min04s	7min55s	Р

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Clause	Requirement + Test	Result - Remark	Verdict

	Annex E	N/A
	Special requirements for auxiliary circuits for safety extra-low voltage	N/A
8.1.3	Clearances and creepage distances	N/A
	Additional note to table 4 NOTE 4 live parts in auxiliary circuits intended to be connected to safety extra low voltages shall be separated from circuits with higher voltages in accordance with the requirements of 411.1.3.3 of IEC 60364-4-41	
	Compliance is checked by inspection	N/A
9.7.4	Dielectric strength of the auxiliary circuits	N/A
	Note: A test for circuits intended for connection to safety extra-low voltage is under consideration	N/A

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Clause	Requirement + Test		Result - Remark	Verdict

	Annex J		N/A
	Particular requirements for circuit-breakers with so external copper conductors (In not exceeding 20 Amm²		N/A
J.6	Marking		N/A
	Universal terminals		
	- no marking		N/A
	Non-universal		
	- declared for rigid-solid conductors	marked with: "sol"	N/A
	- declared for rigid(solid and stranded):	marked with: "r"	N/A
	- declared for flexible conductors:	Marked with: "f"	N/A
	The markings should appear on the circuit-breaker or, if available space is not sufficient, on smallest package unit or in technical information		N/A
	Indication of length of insulation to be removed on the circuit-breaker	mm	N/A
J.7	Standard conditions for operation in service		N/A
	Clause 7 applies		N/A
J.8	Constructional requirements		N/A
	Clause 8 applies with the follow modifications:		N/A
	In clause 8.1.5 only –5.1, -5.2. –5.3, - 5.6 and - 5.7 apply		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.1	Connection or disconnection of conductors		N/A
	The connection or disconnection shall be made by:		N/A
	A general purpose tool or by a convenient device integral with the terminal or		N/A
	for rigid conductors by simple insertion		N/A
	For disconnection an operation other than a pull shall be necessary (push-wire terminals)		N/A
	Universal terminals shall accept rigid (solid or stranded and flexible unprepared conductors		N/A
	Non-universal terminals shall accept conductors declared by the manufacturer		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.2	Dimensions of connectable conductors		N/A

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Clause	Requirement + Test		Result - Remark	Verdict	
	The dimensions of cor given in table J.1	nectable conductors are		N/A	
		these conductors shall be and by the tests of J.9.1		N/A	
J.8.3	Connectable cross-s	ectional areas		N/A	
	The nominal cross-se given in table J.2	ctions to be clamped are		N/A	
	Compliance is checked tests of J.9.1 and J.9.2	d by inspection and by the		N/A	
J.8.4	Insertion and connec	tion of conductors		N/A	
	The insertion and disconductors shall be manufacturer's instruc	ade in accordance with the		N/A	
J.8.5	Design and construc	tion of terminals		N/A	
	Terminals shall be des	signed and constructed		N/A	
	- each conductor is cla	mped individually		N/A	
	- connection or disconnected or disconne	nection connectors acted separate or same		N/A	
	- inadequate insertion avoided	of the conductor is		N/A	
	Compliance is checked tests of J.9.1 and J.9.2	d by inspection and by the		N/A	
J.8.6	The terminals shall b	e resistant to ageing		N/A	
	Compliance is checked	d by the tests of J.9.3		N/A	
J.9	Tests				
	Clause 9 applies, by refollow	eplacing 9.4 and 9.5 by the		N/A	
J.9.1	Test of reliability of s	crew less terminals		N/A	
J.9.1.1	Reliability of screw le	ess system		N/A	
	5 times connection and	d disconnection		N/A	
	3 rigid conductors	min. cross-section	mm²	N/A	
		max. cross-section	mm²		
	3 flexible conductors	min. cross-section max. cross-section	mm ²	N/A	
	After tests, the termina such a way as to impa	al shall not be damage in ir its further use		N/A	
J.9.1.2	Test of reliability of o	onnection	1	N/A	
		new sample are fitted with	new copper conductors	N/A	

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Clause	Requirement + Test		Result - Remark	Verdict	
	rigid conductors	min. cross-section max. cross-section	mm² mm²	N/A	
	flexible conductors	min. cross-section max. cross-section	mm ²	N/A	
	Each conductor is eith possible into the term that adequate connections.	inal or shall be inserted so		N/A	
	After tests, no wire of escaped outside the t	the conductor shall have erminals		N/A	
J.9.2	Tests of reliability of strength	f terminals for external cor	nductors: Mechanical	N/A	
	new conductors of the	w samples are fitted with e type and of the minimum sectional area according		N/A	
	Each conductor is subvalue shown in table	pjected to a pull force of J.3. for 1 min		N/A	
	Terminal screw torque	e: 2/3 of table 11	Nm	N/A	
	rigid conductors	min. cross-section max. cross-section	mm² /N mm² /N	N/A	
	flexible conductors	min. cross-section max. cross-section	mm² /N mm² /N	N/A	
	During the test the co the terminal	nductor shall not slip out of		N/A	
J.9.3	Cycling test		1	N/A	
	The test is carried out conductors having a caccording table 10	cross sectional area	mm ²	N/A	
	The test is carried out sample is one pole, the defined below, according to the control of the carried out.			N/A	
	- universal terminals f	or rigid (solid and stranded)	3 + 3 samples	N/A	
	- non-universal termin	als for solid conductors	3 samples	N/A	
non- universal terminals for rigid (solid and stranded) conductors		3 + 3 samples	N/A		
	- non-universal termin	als for flexible conductors	3 samples	N/A	
		onnected in series as in the three samples as		N/A	

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Clause	Requirement + Test	Result - Re	mark		Verdict
	The sample is provided with a hole or equivalent in order to measure the voltage drop on the terminal				N/A
	The test arrangement is placed in a heating cabinet which is initially on 20°C				N/A
	Except the cooling period the test current (rated current) is applied to the circuit	I test	A		N/A
	The samples shall be subjected to 192 temperature cycles, each cycle having a duration of +/- 1 hour				N/A
	Description of the temperature cycle: In 20 min raised to 40°C, maintained for 10 min, then cool down in 20 min to 30 °C, maintained for 10 min. For measurement of the voltage drop it is allowed to cool down to 20 °C				N/A
	The maximum voltage drop, measured on each terminal, at the end of the 192nd cycle, with Inom. shall not exceed the smaller of the two following values - either 22,5 mV - or 1,5 times the value measured after	Uv max		_ mV	N/A
	the 24 cycle Sample after 24 cycles: rigid conductors (mV) flexible conductors (mV)	J ₁	J ₂	J ₃	N/A
	Sample after 192 cycles: rigid conductors (mV) flexible conductors (mV)	J ₁	J ₂	J ₃	N/A
	After this test the samples shall show no changes evidently impairing further use, such as cracks, deformations or like				N/A

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Clause	Requirement + Test		Result - Remark	Verdict

	Annex K		N/A
	Particular requirements for circuit-breakers with fla	at quick-connect terminations	
K.6	Marking		N/A
	The whole of clause 6 applies		N/A
	Addition after the lettered item k		
	The following information regarding the female connector according to IEC 61210 and the type of conductor to be used shall be given in the manufacturer's instructions		N/A
	a) manufacturers name or trade mark		
	b) type reference		N/A
	c) information on cross-sections of conductors and colour code of insulating female connectors (see table K.1)		N/A
	d) the use of only silver or tin-plated copper alloys		N/A
K.7	Standard conditions for operation in service		N/A
	Clause 7 applies		N/A
K.8	Constructional requirements		N/A
	Clause 8 applies with the follow modifications:		N/A
	replacement of 8.1.3 by:		N/A
K.8.1	Clearances and creepage distances (see annex	x B)	N/A
	Subclause 8.1.3 applies, the female connectors being fitted to the male tabs of the circuit-breaker		N/A
	Replacement of 8.1.5 by:		N/A
K.8.2	Terminals for external conductors		N/A
K.8.2.1	Male tabs and female connectors shall be of a metal having mechanical strength, electrical conductivity and resistance to corrosion adequate for their intended use		N/A
K.8.2.2	The nominal width of male tab is 6,3 mm and the thickness 0,8 mm, applicable to rated currents up to and including 16 A NOTE 1:The use for rated currents up to and including 20 A is accepted in BE, FR, IT, PT, ES and US		N/A
	The dimensions of the male tab shall comply with those specified in table K.3 and in figures K.2, K3, K4, K5, where the dimensions A, B, C, D, E, F, J, M, N and Q are mandatory		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	The dimensions of the female connector which may be fitted-on are given in figure K.6 and in table K.4		N/A
	Compliance is checked by inspection and by measurement	See table on page	_ N/A
K.8.2.3	Male tabs shall be securely retained		N/A
	Compliance is checked by the mechanical overload test of K.9.1		N/A
K.9	Tests		N/A
	Clause 9 applies, with follow modifications:		N/A
	Replacement of 9.5 by:		N/A
K.9.1	Mechanical overload-force		N/A
	10 terminals of circuit-breakers, mounted as normal use are subjected to a axial push force and successively the axial pull force specified in table K2 applied to male tab once	push force 96 N pull force 88 N	N/A
	No damage which could impair further use shall occur to the tab or to the circuit-breaker in which the tab is integrated		N/A
	Addition to 9.8.3:		N/A
	Fine –wire thermocouples shall be placed in such a way as not to influence the contact or the connection area. An example of placement is shown in fig K.1		N/A

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Clause	Requirement + Test		Result - Remark	Verdict

		Dimensions of tabs according Table K.3		Measured in mm	Verdict
		Minimum	Maximum		N/A
Α	Dimple	0,7	1,0		N/A
	Hole	0,5	1,0		N/A
В	Dimple	7,8 min			N/A
	Hole	7,8 min			N/A
С	Dimple	0,77	0,84		N/A
	Hole	0,77	0,84		N/A
D	Dimple	6,20	6,40		N/A
	Hole	6,20	6,40		N/A
Е	Dimple	3,6	4,1		N/A
	Hole	4,3	4,7		N/A
F	Dimple	1,6	2,0		N/A
	Hole	1,6	2,0		N/A
J	Dimple	8°	12°		N/A
	Hole	8°	12°		N/A
М	Dimple	2,2	2,5		N/A
	Hole				
N	Dimple	1,8	2,0		N/A
	Hole				
Р	Dimple	0,7	1,8		N/A
	Hole	0,7	1,8		N/A
Q	Dimple	8,9 min			N/A
	Hole	8,9 min			N/A
В3			7,8 max		N/A
L2			3,5 max		N/A

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Clause	Requirement + Test		Result - Remark	Verdict

	Annex L		N/A
	Specific requirements for circuit-breakers with scr untreated aluminium conductors and with aluminium with copper or with aluminium conductors		N/A
L.6	Marking		N/A
	In addition to clause 6 the following apply:		N/A
	Terminal marking according table L.1, on the circuit breaker, near the terminals		
	Conductor types accepted:		N/A
	Copper only	□ None	N/A
	Aluminium only	☐ "AI"	N/A
	Aluminium and copper	☐ "Al/Cu"	N/A
	Other information concerning the number of	Nm	N/A
	conductors, screw torque (if different from table 11) and cross-section shall be indicated on the circuit-breaker	mm²	
L.7	Standard conditions for operation in service		N/A
	Clause 7 applies		N/A
L.8	Constructional requirements		N/A
	Clause 8 applies with the following exceptions:		N/A
8.1.5.2	is completed by:		N/A
	For connection of aluminium conductors, circuit- breakers shall be provided with screw-type terminals allowing the connection of conductors having nominal cross-sections as shown in table L.2		N/A
	Terminals for the connection of aluminium conductors and terminals of aluminium for the connection of copper or aluminium conductors shall have mechanical strength adequate to withstand the tests of 9.4, with the test conductors tightened with the torque indicated in table 11, or with the torque specified by the manufacturer, which shall never be lower than that specified in table 11.		N/A
	Compliance is checked by inspection, by measurement and by fitting in turn one conductor of the smallest and one of the largest cross-section areas as specified		N/A
8.1.5.4	Terminals shall allow the conductors to be connected without special preparation		N/A
	Compliance is checked by inspection and by the tests of L.9		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
L.9	Tests		N/A
	Clause 9 applies with the following modifications/additions:		N/A
	For the tests which are influenced by the material of the terminal and the type of conductor that can be connected, the test conditions of table L.3 are applied		N/A
	Additionally the test of L.9.2 is carried out on terminals separated from the circuit-breaker		N/A
L.9.2	Current cycling test		N/A
	This test is carried out on separate terminals		N/A
	The general arrangement of the samples shall be as shown in figure L.1		N/A
	90 % of torque stated by the manufacturer or selected in table 11 used for the specimens	torque:Nm	N/A
	The test is carried out with conductors according to table L.5. The length of the test conductor from the point of entry to the screw-type terminal specimens to the equalizer shall be as in table L.6	cross-section:mm² minimum conductor length:mm	N/A
	Cross section of equalizer not greater than that given in table L.7	max. crosssectionmm²	N/A
L.9.2.5	Test method and acceptance criteria		N/A
	Test loop subjected to 500 cycles of 1h current- on and 1h current-off, starting at an a.c. current value of 1,12 times the test current value determined in table L.8	test current:A	N/A
	Near the end of each current-on period of the first 24 cycles, the current shall subsequently be adjusted to raise the temperature of the reference conductor to 75°C		N/A
	At the end of the 25 th cycle the test current shall be adjusted the last time and the stable temperature shall be recorded as the first measurement. No further adjustment of test current for the remainder of the test		N/A
	Temperatures recorded for at least one cycle of each working day, and after approximately 25, 50, 75, 100, 125, 175, 225, 350, 425 and 500 cycles		N/A
	For each screw-type terminal		N/A
	- the temperature rise shall not exceed 110 K		N/A
	- the stability factor Sf shall not exceed ± 10 °C		N/A

	9		-	
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Clause	Requirement + Test Result - Remark			Verdict
	ambient air temperature:°C	max. temperature rise [K]	max. stability factor Sf [°C]	N/A
	Terminal 1			N/A
	Terminal 2			N/A
	Terminal 3			N/A
	Terminal 4			N/A
	Terminal 5			N/A
	Terminal 6			N/A
	Terminal 7			N/A
	Terminal 8			N/A

	TABLE: Heating Test				Р
	Test voltage (V)	:			_
	Ambient (°C)				_
The	rmocouple Locations	max. temperat measured, (K)		max. temperature (K)	e limit,
Supplement	ary information:				
Refer to tes	t sequence B of this test report	about temperature ris	se		

TA	ABLE: Dielectric Strength			Р
Test voltage ap	oplied between:	Test potential applied (V)	Breakdown / f (Yes/N	
Supplementary Refer to test see	information: quence B of this test report about Dielect	ric Strength		

TABLE: insulation resistance measurem	ents		N/A
Insulation resistance R between:	R (MΩ)	Required	R (MΩ)
Between mains poles (primary fuse disconnected)		N/A	4
Between parts separated by basic or supplementary insulation		N/A	Α
Between parts separated by double or reinforced insulation		N/A	Α
Supplementary information:			

TABLE: Im	pact Resistance			N/A
Impacts per surface	Surface tested	Impact energy (Nm)	Comme	nts
Supplementary informat	ion:			

TABLE: Clearance And Creepage Distance Measurements					Р	
clearance cl and creepage distance dcr at/of:	Up U r.m.s. Required cl (V) (V) (Cl (mm) (mm)	required dcr (mm)	dcr (mm)			

Refer to test sequence A of this test report about Clearance And Creepage Distance

TABLE: Ball Pressure Test of Thermoplastics				
Allowed impression diameter (mm):		2		_
Object/ Part No./ Material Manufacturer/ trademark		Test temperature (°C) Impression diam		ter (mm)
Supplementary information:		,		

Refer to test sequence A of this test report about Ball Pressure Test of Thermoplastics

TAI	TABLE: Needle- flame test (NFT)					
Object/ Part No./ Material	./ Manufacturer/ trademark			Duration of burning (tb) (s)	Verdict	

Supplementary information:

NFT not relevant (or applicable) for Parts of material classified as V-0 or V-1 NFT not relevant (or applicable) for Base material of PCBs classified as V-0 or if relevant VTM-0

-	TABLE: Resistar	nce to he	at and fire	e - Glow w	ire tests			Р
Object/	Manufacturer	Glow wire test (GWT); (°C)						
Part No./ Material	1	FF0	6	50	7	750	000	Verdict
matorial	trademark	550	te	ti	te	ti	960	
Object/ Part No./	Manufacturer /	Glov	ow-wire flammability index (GWFI), °C		index		tion temp. IT), °C	Verdict
Material	trademark	550	650	750	850	675	775	
The test spec	cimen passed the	glow wire	e test (GV	VT) with no	ignition [(te – ti) ≤ 2s] (Yes/No) :	Р
If no, then surrounding parts passed the needle-flame test of annex E (Yes/No):						N/A		
	cimen passed the -wire (Yes/No)?							N/A
Ignition of the	e specified layer p	laced un	derneath t	the test sp	ecimen (Y	es/No)	:	N/A
Supplementa	ry information:						<u> </u>	

550 °C GWT not relevant (or applicable) to parts of material classified at least HB40 or if relevant HBF The GWIT pre-selection option, the 850 °C GWFI pre-selection option, and the 850 °C GWT are not relevant (or applicable) for attended appliances.

Refer to test sequence A of this test report about Resistance to heat and fire

V						
	TABLE: Threaded Part Torque Test					
Threaded part identification		Diameter of thread (mm)	Column number (I, II, or III)	Applied torqu	ıe (Nm)	
Supplement	ary information:					
Refer to test sequence A of this test report about mechanism.						

TRF No. IEC60898_1E

IEC60898_1D ATTACHMENT				
Clause	Requirement + Test		Result - Remark	Verdict

ATTACHMENT TO TEST REPORT IEC 60898-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES Circuit-breakers for over current protection for household and similar installations Part 1 - Circuit-breakers for a.c. operation						
Differences according to EN 608	98-1:2019					
Attachment Form No EU_GD	_IEC60898_1D					
Attachment Originator: DEKRA	Certification B.V.					
Master Attachment 2019-06	S-18					
Copyright © 2019 IEC System for Conformity (IECEE), Geneva, Switzerland. All rights rese		cation of Electrical Equipr	ment			
CENELEC COMMON MODIFIC	ATIONS (EN)		-			
Test item particulars:			-			
Type of circuit-breaker:	C61N,C62N,C63N,	C64N	-			
Energy limiting class:	⊠ Class 1	Class 3	-			
Value of rated operational voltage (Ue) and number of poles: Value of rated short-circuit capacities above 10 000 A up to and including 25 000 A:	≥ 230 V≥ 230/400 V≥ 400 V□ 15000 A	□ 1 P□ 1 P + N□ 2 P□ 3 P□ 3 P + N□ 4 P	P			
10 000 A up to and including 25 000 A:	☐ 20000 A ☐ 25000 A		N/A			
Rated impulse withstand voltage (Uimp)	4 kV		-			

IEC60898_1D ATTACHMENT				
Clause	Requirement + Test		Result - Remark	Verdict

	Sequence A ₁		
6	MARKING AND OTHER INFORMATION		
6.1	Standard marking:		
	f) Rated short circuit capacity in A within a rectangle, without symbol "A"	6000 in rectangle	Р
	h) calibration temperature, if different from 30°C		Р
	m)Energy limiting class in a square in accordance with annex ZA.		N/A
	Icn and the energy limiting class, when applied, marked both on the device and combined		Р
	Irrespective of type (B, C or D), the manufacturer published in his literature the I ² t characteristic		Р
	For rail mounting circuit-breakers, appropriate rail(s) are indicated in manufacturer's documentation.		Р
6.2	Additional marking		
	Additional marking to other standards (EN or IEC or other) is allowed under the follow conditions:		
	- the circuit-breaker complies with all the requirements of the additional standard;		
	- the relevant standard to which the additional marking refers is indicated adjacent to this marking and is clearly differentiated or separated from the standard marking according to cl. 6.1		
6.3	Guidance table for marking		
	Each CB shall be marked in a durable manner with all or, for small apparatus, according the guidance table for marking.		Р
9.6	TEST OF PROTECTION AGAINST ELECTRIC S		
	In case of knock-outs the test finger is applied with a force of 10 N		N/A

	Sequence C	C ₁	C ₂	C₃	
9.11.1	For single-pole circuit-breakers rated 230/400 V the test is made at 230 V.				Р
9.11.3	Dielectric strength reduced to 900 V				Р

	IEC60898_1D ATTACHMENT				
Clause	Requirement + Test		Result - Remark	Verdict	

	Sequence C ₂ : Short-circuit test on circuit-bystems	Short-circuit test on circuit-breakers for use in IT			
9.12.11.2. 2	Test voltage 105 % of 400 V	V	Р		

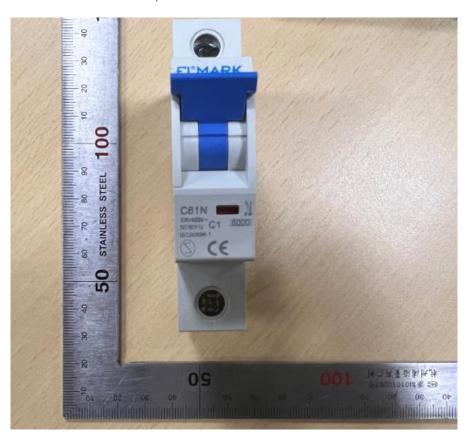
	Sequence D				
9.10	Tests: D ₀	D ₀₋₁	D ₀₋₂	D ₀₋₃	Р
	If the tests are made in a test chamber, it is made in still air; the volume of the chamber has no influence on the test results.				Р
9.10.3.2	☐ For circuit-breakers of the B – Type				Р
	Test current 3I _n (A), starting from cold			A	Р
	Opening time:	[s]	[s]	[s]	Р
	- 0,1 s \leq t \leq 45 s (\leq 32A)				Р
	- 0,1 s ≤ t ≤ 90 s (> 32A)				Р
9.10.2.2	Test current 2,55 I _n (A) starting from cold for:			_ A	P
	opening time not less than 1 s or more than	[s]	[s]	[s]	Р
	- 60 s (≤ 32 A)				Р
	- 120 s (> 32 A)				Р
9.10.3.3					Р
	Test current 5 In (A), starting from cold			A	Р
	Opening time:	[s]	[s]	[s]	Р
	- 0,1 s \leq t \leq 15 s (\leq 32A)				Р
	- 0,1 s ≤ t ≤ 30 s (> 32A)				Р
9.10.2.2	Test current 2,55 In (A) starting from cold for:			_ A	Р
	opening time not less than 1 s or more than	[s]	[s]	[s]	Р
	- 60 s (≤ 32 A)				Р
	- 120 s (> 32 A)				Р
9.10.3.4	For circuit-breakers of the D – Type				Р
	Test current 10 In (A), starting from cold			A	Р
	Opening time:	[s]	[s]	[s]	Р
	- 0,1 s \leq t \leq 4 s (10 A $<$ In \leq 32 A)				Р
	$-0.1 \text{ s} \le \text{t} \le 8 \text{ s} (10 \text{ A} \ge \text{In} > 32 \text{A})$				Р
	Test current 20 In (A) starting from cold				Р
	Tripping less than 0,1 s				Р

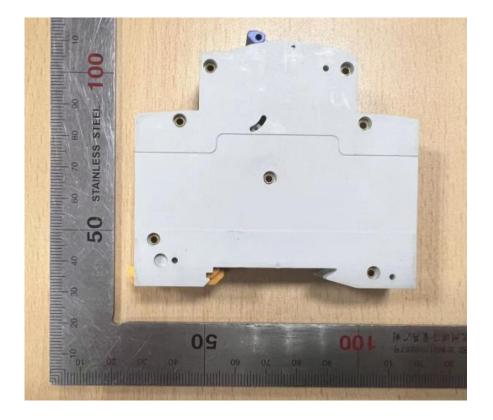
	9		- 1				
IEC60898_1D ATTACHMENT							
Clause	Requirement + Test	Result - Remark			Verdict		
9.10.2.2	Test current 2,55 I _n (A) starting from cold for:		A		Р		
	opening time not less than 1 s or more than	[s]	[s]	[s]	Р		
	- 60 s (≤ 32 A)				Р		
	- 120 s (> 32 A)				Р		

	Annex ZC	
	EN 60898-1	
	Special national conditions	
	For the countries in which the relevant special national conditions apply these provisions are normative, for other countries they are informative.	
J.1	Austria, Czech Republic, Netherlands, Norway and Switzerland	
	The upper limit of current for use of screwless terminals is 16 A	N/A
J.3.3	Austria, Belgium, Denmark, France, Germany, Italy, Portugal, Spain and Sweden	
	Only universal screwless type terminals are accepted.	N/A
K.1	Belgium, Italy and Spain	
	The use of circuit-breakers with flat quick-connect terminations for rated currents up to and including 20 A is accepted.	N/A
K.8.2.2	Belgium, Italy and Spain	
	The use for rated currents up to and including 20 A is accepted	N/A

Page 1 of 6 Attachment 1

Photographs
Outer construction of C1,1P:









Outer construction of C63,2P:

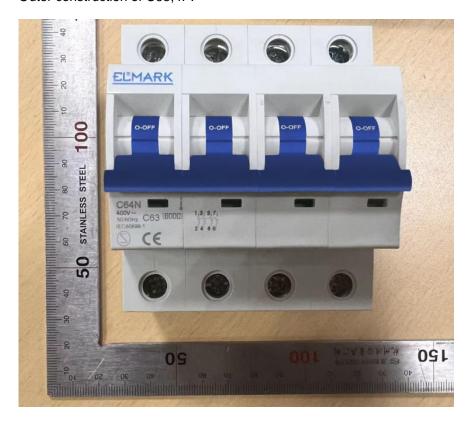


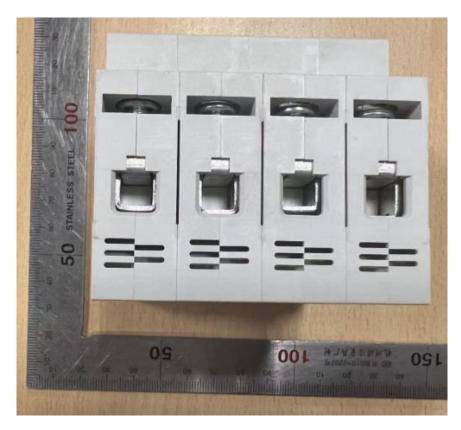


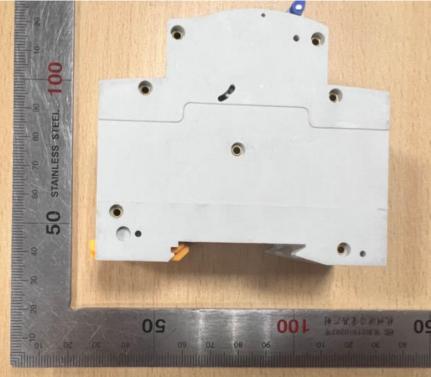
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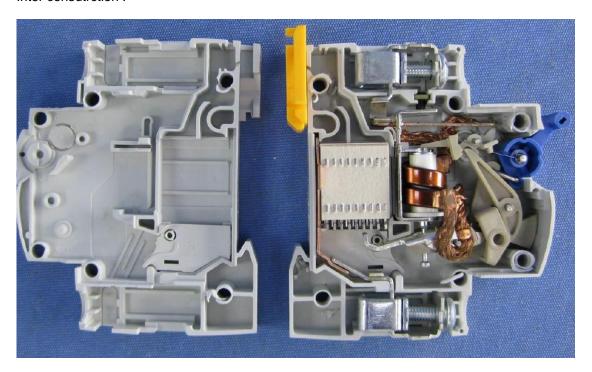
Outer construction of C63,4P:







Inter consutrction:



End